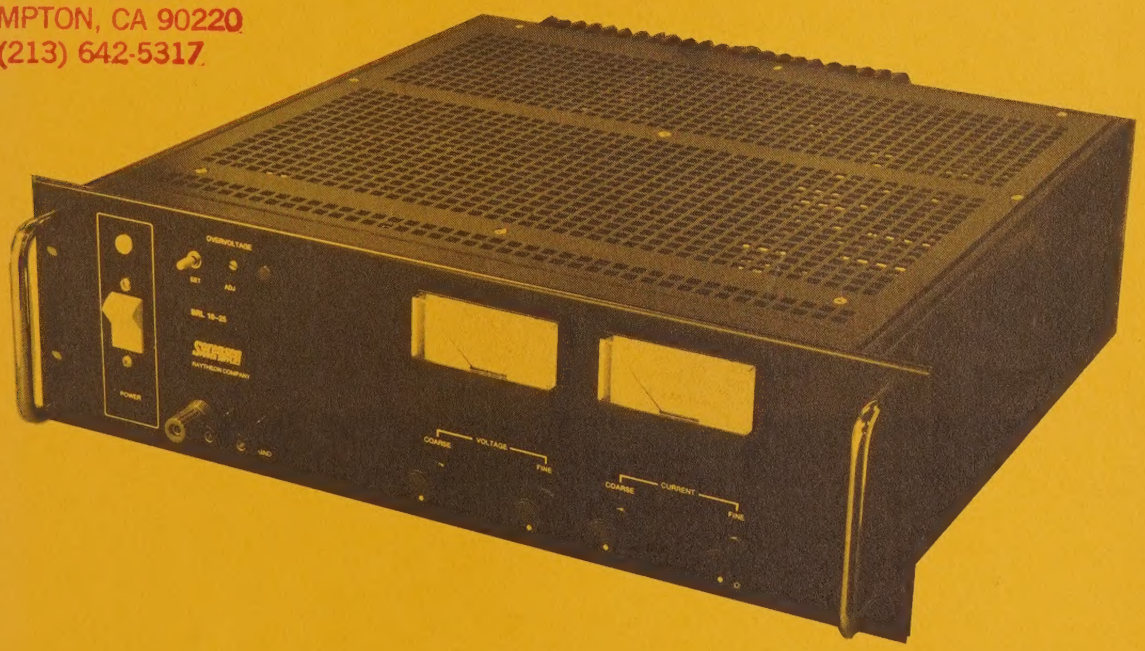
INSTRUCTION MANUAL FOR

SRL/SERIES

SORENSEN POWER SUPPLIES

(CONVECTION COOLED)

GENERAL ELECTRIC
INSTRUMENTATION & COMMUNICATION
1200 KONA DRIVE
COMPTON, CA 90220
(213) 642-5317



Electronic Services - Los Angeles
M15021X

This Manual Covers The Following SRL Models:

10-25 20-12 20-25 40-6

40-12 60-4 60-8

SORENSEN POWER SUPPLIES
SORENSEN COMPANY
A RAYTHEON COMPANY
676 ISLAND POND ROAD MANCHESTER, NEW HAMPSHIRE 03103

FIELD SERVICE REPRESENTATIVES

WESTERN AREA

Ball Brothers Research Labs
Boulder Industrial Park
Boulder, Colorado 80302
Tel: 303/441-4786

John Fluke Mfg. Company
Northwest Technical Center
9028 Evergreen Way
Everett, Washington 98024
Tel: 206/774-2238 or
774-2206

General Electric Instrumentation Service
3840 W. Clarendon Street
Phoenix, Arizona 85017
Tel: 602/278-8515

General Electric Instrumentation Service
4690 South Park Avenue
Tucson, Arizona 85714
Tel: 602/294-3139

ISI Fluke Western Technical Center
2020 North Lincoln Street
Burbank, California 91504
Tel: 213/849-7181

ISI Fluke Western Technical Center
2359 De La Cruz Boulevard
Santa Clara, California 95050
Tel: 408/985-1200

Missouri Research Labs Inc.
630 Haines Avenue N. W.
Albuquerque, New Mexico 87102
Tel: 505/243-6772

Pivan Engineering Company
3535 W. Peterson Avenue
Chicago, Illinois 60645
Tel: 312/539-4838

EASTERN AREA

Ampower Electronic Instrument Co., Inc.
500 Union Boulevard
Totowa, New Jersey 07512
Tel: 201/742-3215

Ampower Electronic Instrument Co., Inc.
59 Central Avenue
Unit 3
Farmingdale, New York 11735
Tel: 516/752-1078

Ampower Electronic Instrument Co., Inc.
1161 Brighton-Henrietta Town Line Road
Rochester, New York 14623
Tel: 716/473-0140

Applied Metrology Inc.
5012 Herzel Place
Beltsville, Maryland 20705
Tel: 301/937-4422

BCS Associates, Inc.
P. O. Box 6578
940 North Fern Creek Avenue
Orlando, Florida 32803
Tel: 305/896-4881

BCS Associates, Inc.
P. O. Box 9619
1210 Beaman Place
Greensboro, North Carolina 27408
Tel: 919/273-1918

SSCO Standards Laboratory
8720 Northend Avenue
Oak Park, Michigan 48237
Tel: 313/398-2100

Comtel Instrument Company
5827 Mayfield Road
Cleveland, Ohio 45429
Tel: 216/442-8080

Valley Instrument Company
491 Clover Mill Road
Exton, Pennsylvania 19341
Tel: 215/363-2650

NEW ENGLAND

Sorensen Company
676 Island Pond Road
Manchester, New Hampshire 03103
Tel: 603/668-4500

FOREIGN

ENGLAND

Best Products Ltd.
Electronic Division
Ranelagh House
Felixstowe, Suffolk
England IP11 7HB
Tel: Felixstowe (039-42) 3154

FRANCE

NAVALEC
Compagnie de Diffusionde
Materiel Electonique
7, Rue Lavoisier
F-75008 Paris

SWITZERLAND

Sorensen AG
Halbartenstrasse 54
CH 5430 Wettingen
Switzerland
Tel: 056 2651 16

CANADA

Navigation Technology Ltd.
3530 Pharmacy Avenue
Scarborough, Ontario
Canada M1W 2S7
Tel: 416/497-2208

SORENSEN
POWER SUPPLIES

INSTRUCTION MANUAL FOR

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SORENSEN POWER SUPPLIES

(CONVECTION COOLED)

SORENSEN POWER SUPPLIES SORENSEN COMPANY
A RAYTHEON COMPANY
676 ISLAND POND ROAD MANCHESTER, NEW HAMPSHIRE 03103

FIVE-YEAR WARRANTY

Sorensen Company warrants all parts of equipment of its manufacture, except special purpose tubes and semi-conductor devices which carry their own manufacturer's warranty, to be free from defects caused by faulty material or poor workmanship. Sorensen Company warrants its products to conform to applicable commercial or military specifications when confirmed on the Order Acknowledgment form to be free from defects caused by faulty material or poor workmanship. Sorensen Company's obligation is limited under the warranty to repair or replacement of products in kind, or at its option to issuance of a credit of original purchase price. Returns must be accompanied by a Sorensen Company Return Material Authorization form and conform to standard conditions for adjustment. The aforesaid warranty shall expire five (5) years following the last day of the month of shipment from Sorensen Company's plant. The foregoing states the entire warranty extended by Sorensen Company. No other warranty, expressed or implied, is made and, specifically, Sorensen Company makes no warranty of merchantability or fitness for any purpose. In no case shall Sorensen Company be liable for any special or consequential damages. Authorization must be obtained prior to return of defective items.

SORENSEN COMPANY

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1 INTRODUCTION

1.1 PURPOSE

This manual contains operation and maintenance data on the convection-cooled SRL series power supplies. The purpose of the manual is to familiarize the user with unit functions, to introduce the varied configurations to which the unit is convertible, and to provide the necessary maintenance data to assure long operating life.

Seven major sections form the content of the manual. Section 1 contains a description of the series, highlights important unit features, and tabulates complete unit specifications. Unit inspection and initial checkout procedure is covered in Section 2, and unit operation procedures are outlined in Section 3. Section 4 details the unit theory of operation, and Section 5 provides maintenance, service and repair instructions. Unit schematics, parts lists and operating curves and waveforms are included in Section 6, and accessory data (where applicable) and unit warranty is found in Section 7.

1.2 DESCRIPTION

The convection-cooled series consists of seven models in the 250W to 500W range with outputs ranging to 60 Vdc. Differences in models are noted as applicable.

1.2.1 Physical

SRL power supplies are designed for either bench-or rack-mounted use, and for easy component accessibility. All controls used in normal operation are mounted on the front panel (see Figure 1-1, and Table 1-1). Power outputs up to 25 amperes may be taken from the unit front-mounted binding posts. The mode selector terminal board is at the rear of the supply. Through manipulation of the terminal board links, the functions of voltage/current mode programming, remote sensing and parallel operation are obtained. Output terminals are provided at the rear of the SRL series units.

Models 20-12, 40-6, and 60-4 display the input fuse holder, and utilize a front panel power switch rather than the circuit breaker used on the other models (SRL 10-25, 20-25, 40-12, and 60-8).

TABLE 1-1 SRL PANEL CONTROLS/INDICATORS

Control	Function
POWER Switch: (CB 1/S1) S1 (Models 20-12, 40-6, 60-4) CB1 (Models 10-25, 20-25, 40-12, 60-8)	Applies ac line voltage to input of power supply.
POWER Light (DS1)	Illuminates when POWER switch is in the ON position. (And internal fuse is not blown)
OVERVOLTAGE SET (S2)	Momentary toggle switch, when depressed causes panel dc VOLTS meter to indicate overvoltage trip level.
OVERVOLTAGE ADJ (R85)	Recessed potentiometer to adjust trip level of overvoltage circuit.
OVERVOLTAGE INDICATOR (DS2)	Illuminates when limit set by OVERVOLTAGE ADJ (R85) has been exceeded by the power supply output voltage.
VOLTAGE Controls (R53A, R53B)	Provide coarse and fine adjustment of output voltage. (Voltage Mode)
DC VOLTS Meter (M1)	Provides direct readout of voltage selected by voltage controls.
DC AMPERES Meter (M2)	Provides direct readout of load current.
CURRENT Controls (R18A, R18B)	Provide coarse and fine adjustment of output current. (Current Mode)

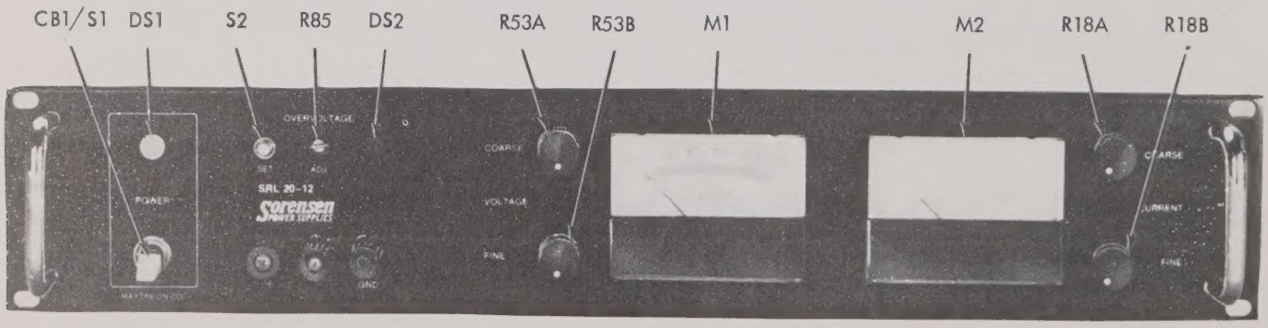


FIGURE 1-1. FRONT PANEL CONTROLS AND INDICATORS (TYPICAL)

1.2.2 Functional

The SRL power supplies provide a precisely regulated dc output, adjustable over a wide range. They operate from any of three*nominal ac inputs, and exhibit rapid response to transients, both load and line. Unit characteristics are outlined in specifications table 1-2.

All semiconductors used in the SRL series are silicon types, and contribute significantly to the unit ambient-temperature characteristics. High dissipation transistors are mounted to a cast aluminum alloy heatsink; low-dissipation devices are located on a plug-in printed circuit board.

1.2.2.1 Operating Modes

SRL models have two basic operating modes; constant voltage and constant current. In the former, the output voltage is regulated at the front-panel selected or programmed value, and the output current varies with the load. In constant-current operation, the output-current is regulated at the selected value while the output voltage varies as a function of load.

1.2.2.2 Automatic Crossover

The automatic crossover capability enables the unit to transfer operating modes as a function of load requirements. If, for example, load current attempts to increase above the setting of the current adjust control, the unit will switch operation automatically from the voltage to current mode. If the load requirements are lowered, return to the voltage mode will occur automatically.

1.2.2.3 Remote Programming

Any SRL model may be remotely programmed, that is its output may be altered from a distant location in either the voltage or current mode by introducing a calculated resistance or signal into the appropriate programming circuit. This may be readily accomplished through the link arrangements at the rear terminal board.

1.2.2.4 Remote Sensing

Terminals located on the rear terminal board offer the means of extending a unit's regulating point from the output terminals to the load. This, in effect, compensates for variations in the load-lead IR drop. The maximum drop for which a unit will compensate is 1 volt per load-lead.

1.2.2.5 Series Operation

For applications requiring voltages higher than a single SRL can provide, a number of units may be connected in series. Maximum system output is specified at 200 Vdc. Unit connections are illustrated in Section 3 (figure 3-3). Regulation in series operation is the sum of the regulations for all units. In series operation, external rectifiers to protect units against reverse voltage developed by a unit malfunction are unnecessary. Reverse-voltage protection is designed into the unit.

*Two are optional

1.2.2.6 Parallel Operation

Parallel operation may be used to service those applications requiring a higher output current than a single SRL can provide. Unit connections are illustrated in Section 3 (Figure 3-4). Paralleling is indirect through a "master-slave" approach, i.e., the amplifier of the "master" unit controls the output of all units in the system. In parallel operation, the maximum output current of each unit is derated to 90%. (See Figure 6-4).

1.2.2.7 Protection Features

Protection against the effects of overloads and internal short circuits is provided; in the first case, by automatic crossover, and in the second by the input fuse or circuit breaker. In addition,open sensing leads or links will not drive the unit into high output voltage. Internal rectifiers preclude this by clamping the output to approximately 1-1/2 volts above output setting.

Internal control circuitry is protected by fuse F2, connected in the primary of input transformer T2.

Table 1-2 Unit Specifications (Sheet 1 of 6)

	ALL	20-12	40-6	60-4	10-25	20-25	40-12	60-8
INPUT RATINGS								
Voltage Range	105-125V (Standard) 190-230V (M1) 210-250V (M2)							
Frequency	47-53/57-63Hz							
Phase	1							
Current (Adc Max)								
@ 115Vac		7.8	6.3	6.0	7.5	13.6	13.2	12.5
@ 210Vac		4.3	3.5	3.3	4.1	7.5	7.3	6.9
@ 230Vac		3.9	3.2	3.0	3.75	6.8	6.6	6.25
Power Factor (typical)		0.65	0.58	0.66	0.67	0.64	0.56	0.54
Efficiency (typ)		42%	56%	50%	45.5%	52.5%	60%	64%
OUTPUT RATINGS								
Voltage Mode:								
Voltage Range (Vdc)		0-20	0-40	0-60	0-10	0-20	0-40	0-60
Coarse	Full Range							
Fine	1% of Full Range							
Resolution (typ)	0.01% of Full Range							
Current Range (Adc)								
@ 55°C	0-Io Max.	0-12	0-6	0-4	0-25	0-25	0-12	0-8
@ 71°C		0-67% Io Max	0-67% Io Max	0-67% Io Max	0-77% Io Max	0-50% Io Max	0-67% Io Max	0-67% Io Max
Current Mode:								
Current Range:	Same as in Voltage Mode							

Table 1-2 Unit Specifications (Sheet 2 of 6)

	ALL	20-12	40-6	60-4	10-25	20-25	40-12	60-8
Current Range (cont)								
Coarse	Full Range							
Fine	1% of Full Range							
Resolution (typ)	0.015% of Full Range							
Voltage Compliance	Full Voltage Range							
Crossover Characteristics	Figure 6-6 (Section 6)							
PERFORMANCE								
Voltage Mode:								
Regulation[1]	0.01% or 2 mV							
PARD (ripple) 50-60Hz input:[2]								
Max. RMS, 10Hz-7MHz (uV)		200	200	300	350	300	300	300
Max. P-P, 0-25MHz (mV, grounded output)		30	30	30	20	30	30	30
Transient Response (typ. recovery time-uSec)[3]		30	30	70	150	150	150	70
Output Impedance								
Typical Low Freq. (R & jwL):	Figure 6-5 (Section 6).							
R=(uOhms)		80	320	750	20	40	170	375
L=(uHy)		1.3	1.0	0.8	1.0	0.8	1.6	0.8
Temp. Coefficient	0.01% +200 uV/°C							

[1]For a combined full line swing, and a NL-FL (no load-to-full load) or FL-NL change.
[2]With chassis input tied to ground.
[3]For a step load change of NL-FL or FL-NL, recovery to ± 10mV band.

Table 1-2 Unit Sepecifications (Sheet 3 of 6)

	ALL	20-12	40-6	60-4	10-25	20-25	40-12	60-8
Drift (typical)[1]	0.025% + 500uV							
Remote Programming								
Prgrm. Constant:								
Res. (ohms/volt)[2]	200±0.5%							
Volt.Gain (volt/-volt)[3]	1							
Remote Sensing	1V/Load Lead							
Overload Protection	Crossover to Current Mode							
Output voltage Over-Shoot	None							
Current Mode:								
Regulation, full line and load (mA)	0.02% + B, where B= :	4	1	1	4	4	4	1
PARD (ripple) 50-60Hz input:								
Max. RMS 10Hz-7MHz (mA) Full Compliance (FC)		3	0.5	0.5	10	10	1	1

[1] For 8hrs after warmup, @ constant line voltage, load and ambient temperature.
[2] Can be varied.
[3] Can be varied-signal source can be connected to negative output.

Table 1-2 Unit Specifications (Sheet 4 of 6)

	ALL	20-12	40-6	60-4	10-25	20-25	40-12	60-8
Output Impedance (typ)	Figure 6-5 (Section 6)							
Temperature Coeff. (/°C)(typ)	0.01% + C Where C= :	1mA	0.5mA	0.5mA	1mA	1mA	1mA	1mA
Drift (after 8hrs warmup)(typ)	0.03% + D where D=3mA							
Remote Programming								
Prgrm. Constant:								
Res. (ohms/amp)		80±10%	150±10%	250±10%	40±10%	40±10%	80±10%	125±10%
Voltage (volts/amp)		0.08±10%	0.150±10%	0.25±10%	0.02±10%	0.02±10%	0.08±10%	0.125±10%
Overload Protection	Crossover to Voltage Mode							
Output Current Overshoot	None							
SPECIFICATIONS (MISC.)								
Overvoltage Protection								
Crowbar: Response Time (typ)[1]	To E_{rated} (typ) +6V, 50uSec							

[1] 10uSec response can be achieved by removing C51, although nuisance tripping may result.

Table 1-2 Unit Specification (Sheet 5 of 6)

Crowbar (cont)	ALL	20-12	40-6	60-4	10-25	20-25	40-12	60-8
Temperature Coeff. (typ)	0.05%/°C							
Open Sensing Protection	Yes							
Reverse Voltage Protection	Yes							
Ambient Temperature Range	0°C-71°C							
Derate Per Characteristics	Figure 6-4 (Section 6)							
Series Operation (direct connection or master-slave)	Up to 200 Vdc Output							
Parallel Operation (by current limiting feature or master-slave)	Up to 3 Units							
Cooling	Convection							
Isolation Voltage to Ground:								
Input	1000Vdc							
Output	200VDC							

Table 1-2 Unit Specifications (Sheet 6 of 6)

	All	20-12	40-6	60-4	10-25	20-25	40-12	60-8
MECHANICAL DATA								
Size (inches):								
Width	19							
Height		3-15/32	3-15/32	3-15/32	5-7/32	5-7/32	5-7/32	5-7/32
Depth	17-3/4							
Weight (lbs)		45	44	44	64	64	64	64
AC Input Connections	Line Cord							

2 INSTALLATION

2.1 GENERAL

After unpacking, initial inspections and preliminary checkout procedures should be performed to assure that unit is in good working order. Basically, these consist of visually checking for damaged parts and components, and making an electrical check. Procedures are given in this section to check the unit voltage and current modes of operation. If it is determined that the unit is damaged, the carrier should be notified immediately. The carrier claim agent will then prepare a report of damage. The user is required to send this report to the Service Dept., Sorensen Company, 676 Island Pond Road, Manchester, New Hampshire, 03103. Sorensen Company will advise the user as to what action is required to repair or replace the supply.

2.2 INITIAL INSPECTION

Proceed as follows to inspect for damage incurred during shipment, prior to applying ac power:

1. Inspect panel and chassis for dents, paint chips and obvious signs of structural damage.

2. For units with rear-mounted fuseholder, assure that holder contains a properly rated fuse. Fuse ratings for both 115 and 220/230 Vdc inputs appear above holder.

3. Turn front-panel controls from stop-to-stop. Rotation should be smooth.

4. Set POWER switch to ON and then OFF, then test OVERVOLTAGE switch for proper mechanical action.

5. Check for cracked or broken indicator-lamp lens.

6. Inspect for a cracked meter window. If pointer is off zero, reset using adjust screw. (To minimize effects of static electricity causing deflection, touch meter window and chassis with fingers of one hand).

7. Check input cord for physical damge. Tug lightly on cord near chassis to make certain relief grommet grips cord.

8. Inspect terminal boards. On TB2, links should be firmly connected across terminals 1 & 2, 3 & 4, 7 & 8, 9 & 10. Check that sensing leads are properly connected between TB3-1 and TB2-5, and TB3-3 and TB2-6.

9. Remove screws retaining top cover to chassis. Inspect printed circuit board and components for damage.

Unit mounting and installation dimensions are shown in figures 2-1 and 2-2.

2.3 ELECTRICAL INSTALLATION

SRL power supplies are factory-wired to accept 105-126 Vac (standard model), 190-230 Vac (M1 model) or 210-250 Vac (M2 model). All units are provided with a factory-wired power cord. This cord terminates externally in a three-prong polarized plug through the line cord, and therefore insertion of the plug into a compatible receptacle will automatically ground the unit. If a grounded input is not available, use an adapter, making sure that the external lead of the adapter is well grounded.

CAUTION

If chassis is not grounded, case will be at approximately 55 Vac due to RFI capacitors connected between AC line and chassis. This can produce an unpleasant (although not dangerous) electrical shock.

2.4 ELECTRICAL INSPECTION

The following paragraphs describe the procedure for making an initial electrical inspection. If specification verification is required, refer to section 5, Service and Repair.

2.4.1 Voltage Mode

To check voltage mode operation, proceed as follows:

1. Rotate COARSE CURRENT control and VOLTAGE controls fully counter-clockwise.

2. Rotate FINE CURRENT control fully clockwise.

NOTE

Do not loosen or remove interconnecting links on terminal boards.

3. Insert power cord into a suitable receptacle, and set POWER switch to ON.

4. Slowly rotate the COARSE VOATAGE control clockwise. Minimum range should be from 0 to maximum rated output voltage (table 1-1).

5. Set POWER switch to OFF.

2.4.2 Current Mode

To check current-mode operation, proceed as follows:

1. Rotate COARSE VOLTAGE control and CURRENT controls fully counter-clockwise.

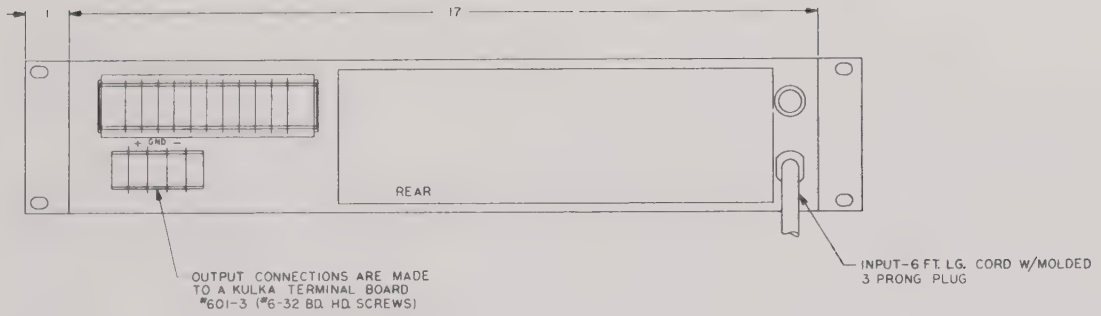
2. Turn FINE VOLTAGE control fully clockwise.

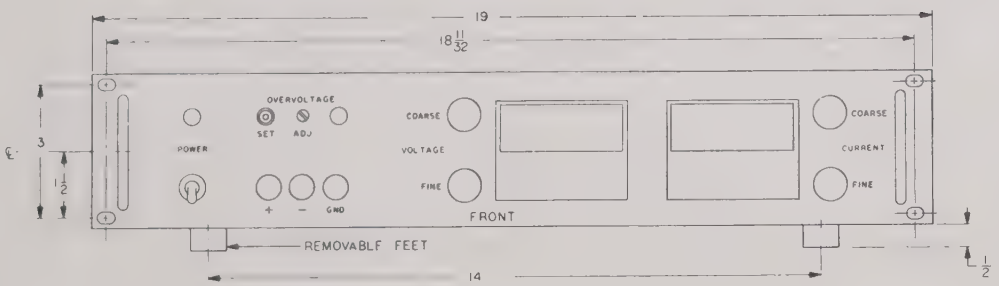
3. Short output terminals, using appropriate size wire. (rear terminals only for units of 25 amperes and above).

4. Set POWER switch to ON.

5. Rotate COARSE CURRENT control slowly clockwise. The control range should be from "0" to the maximum rated output (table 1-1).

6. Set POWER switch to OFF.





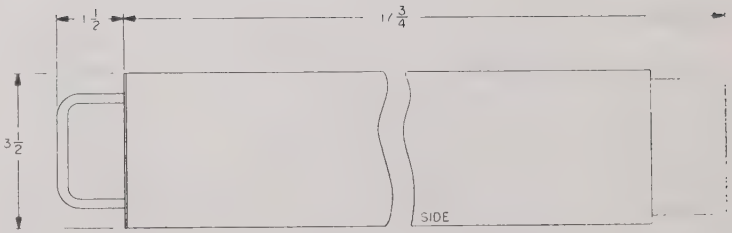
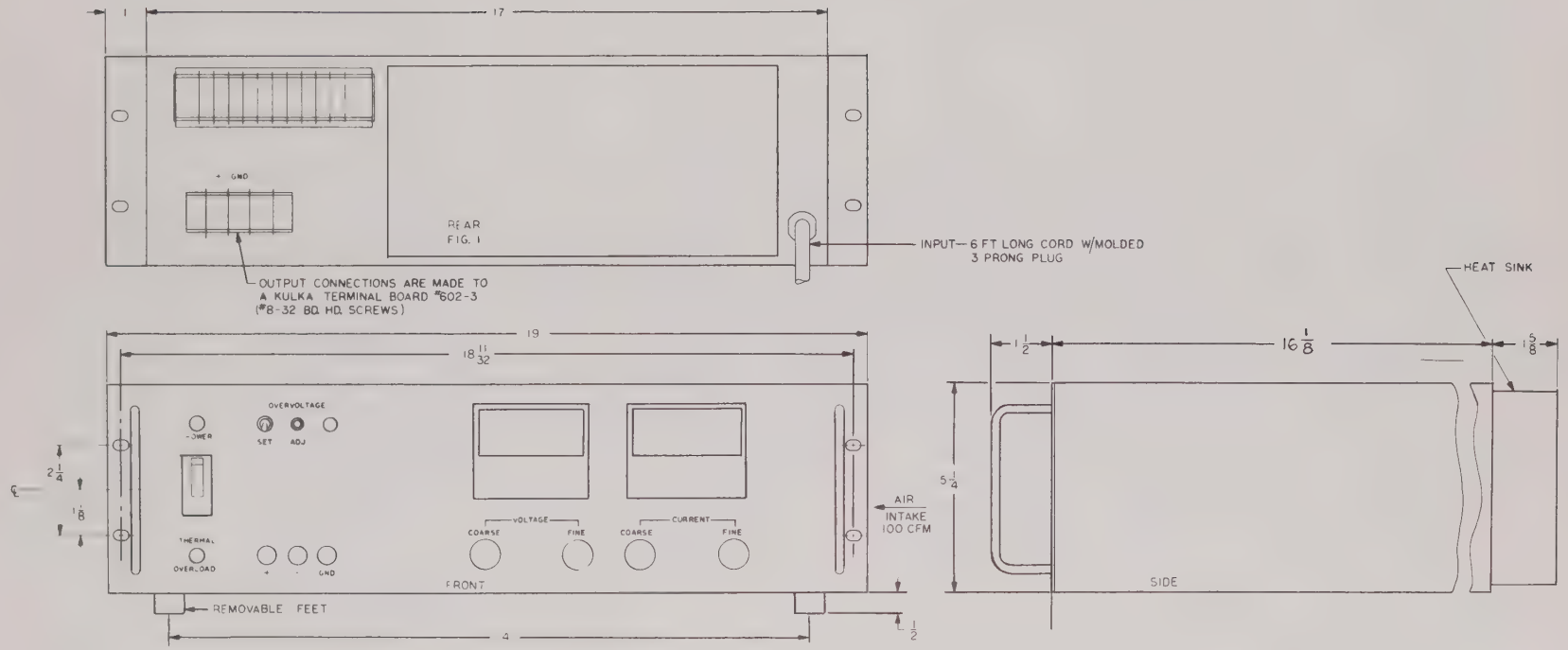


FIGURE 2-1
SRL OUTLINE DRAWING
3 1/2" PANEL SERIES

DWG NO. E585325 REV. -



DWG NO. E585324 REV. -

FIGURE 2-2
SRL OUTLINE DRAWING
5 1/4" PANEL SERIES

3 OPERATION

3.1 GENERAL

In this section, procedures required to convert an SRL unit to any of its various operating configurations are presented, including local and remote sensing, voltage-and current-mode programming, and series and parallel operation. Unit controls and indicators have been illustrated and described in section 1.

3.2 VOLTAGE MODE OPERATION

3.2.1 Local Sensing

All models in the SRL series are shipped ready for use with local sensing, i.e., sensing point is at the output terminals. If variations in load-lead drops are expected to be high relative to unit's specified regulation, remote sensing should be used (paragraph 3.2.2).

To operate unit in local sensing, proceed as follows:

1. To set current-limit value, short the unit output terminals, set POWER switch to ON, and use CURRENT control to adjust current-limit value, not to exceed 110% of rated current).

2. Set POWER switch to OFF, remove short.

3. Apply input power, and rotate COARSE and FINE VOLTAGE controls to obtain desired output. Set POWER switch to OFF.

4. Observing polarity, run load leads to either front or rear output terminals, (at rear terminals, link should be fitted between binder screw head and lead); then re-apply input power.

5. Set POWER switch to ON.

3.2.2 Remote Sensing

To adapt unit for remote-sensing operation, follow procedures outlined in preceding paragraphs 1.-4. Before setting POWER switch to ON, remove links between terminals TB3-1 and TB2-5 and TB3-3 and TB2-6. Then connect sensing leads, observing polarity, to TB2-5 &, -6. Use coaxial cable or a twisted pair of wires for sensing leads and make certain that the leads are firmly connected to unit terminals and load. Current in the sensing leads is below 100mA. In remote sensing, standard-programming operation, transient-response characteristics may degenerate slightly.

3.2.3 Remote Programming

In voltage-mode, remote-programming operation, unit output voltage is controlled by external resistance or voltage-signal commands. Both types may be used.

3.2.3.1 Resistance Programming

If the output voltage is to be controlled by resistance programming, calculate the resistance required using the ratio at 200 ± 0.5 ohms/volts, that is for every volt of output desired approximately 200 ohms are required. In selecting a programming resistor, choose one with a low temperature coefficient (±20 ppm/^{o}C) and a wattage ten times that calculated (programming current is normally 5 mA). Note that resitance programming may also be used to improve the unit drift characteristic. For example, if a fixed output is required, a fixed resistor may be selected. This eliminates the variable contact resistance which is inherent in any potentiometer and which contributes to the drift characteristic. If abrupt changes in output voltage are to be made by switching the programming resistance, use a make-before-break switch.

To adapt unit to resistance programming, proceed as follows:

a. Short unit output terminals, set POWER switch to ON. Use the CURRENT control to adjust current-limit value.

b. Set POWER switch to OFF, remove short.

c. Rotate VOLTAGE controls fully counterclockwise.

d. Remove link between terminals TB2-3 and TB2-4, and connect programming resistor. Use twisted or shielded wire for leads.

CAUTION

1. Operating the unit with open programming leads or links may result in either low or high output voltage.

2. With the programming resistor connected across terminals TB2-3 and TB2-4, the VOLTAGE control remains in the circuit. Rotation of this control will alter the programmed voltage. If this is undesirable, connect the resistor across terminals TB2-3 and -6 to effect complete bypass.

3.2.3.2 Changing of Programming Constant

If it becomes desirable to change the programming constant, the value of R21 (programming constant resistor) may be determined as in the following example.

Example: To change the programming coefficient (Pc) from 200 ohms/volt to 1000 ohms/volt, calculate the new value of R21:

$$R21 = V_{ref} \times Pc$$

where Vref is the voltage across C11 (approximately 9 volts). thus;

$$R21 = 9 \text{ volts} \times 1000 \text{ ohms/volt} = 9000 \text{ ohms}$$

The current through R21 is then $\frac{9 \text{ volts}}{9000 \text{ ohms}} = 1 \text{ milliampere}$

As noted before, the programming resistor should have a low temperature coefficient, and a wattage rating ten times that of the calculated rating.

To adapt unit to a different resistance programming constant, proceed as follows:

a. Rotate VOLTAGE controls fully counterclockwise.

b. Remove the link between TB2-1 and TB2-2. Install programming constant resistor R21 between TB2-1 and TB2-3 and adjust Vref until the ratio of Vref/R21 is exactly 1 milliampere, or the calculated reference current. This can be done by inserting a resistor in place of R53A (between TB2-3 and -6, with TB2-3 and -4 open) equal to Eout max/1 mA and adjusting the voltage reference potentiometer R9 until Eout is exactly equal to Eout max.

c. Deterioration of the voltage regulation will occur as the programming constant is increased due to the effect of the offset current, and will be proportional to the increase of R21. As an example, if the contribution due to offset current at 200 ohms/volt is 0.002%, at 1000 ohms/volt approximately 0.01% contribution to regulation might be expected.

3.2.3.3 Voltage Signal Programming

To adapt unit for voltage signal programming proceed as follows:

a. Unity Gain (1V/V) (figure 3-1)

1) Remove the input power.

2) Remove the link between TB2-1 and TB2-2.

3) Remove the link between TB2-3 and TB2-4.

4) Connect the signal programming source between TB2-3 and TB2-6. Observe the proper polarity of signal source (negative) on TB2-6.

5) With this modification, the SRL will produce a one volt output for one volt of signal. Do not exceed the rated output voltage of the SRL.

NOTE

The stability and regulation will be a function of the signal source stability.

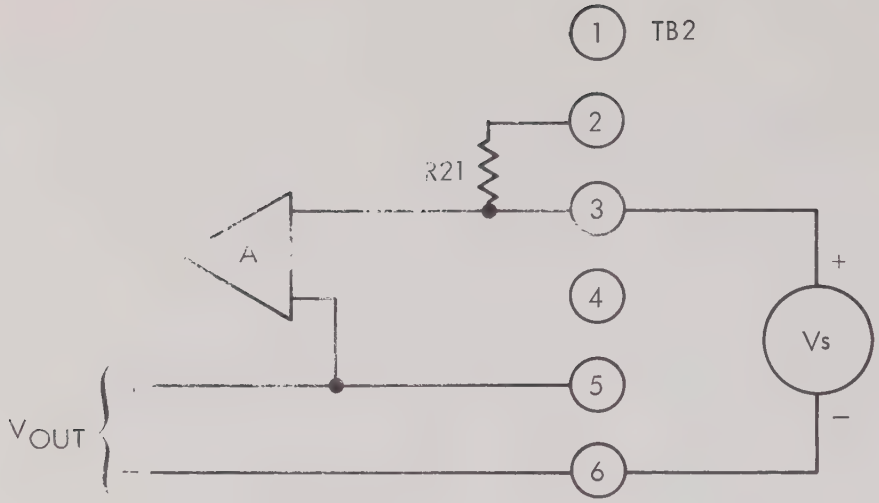


FIGURE 3-1. UNITY GAIN

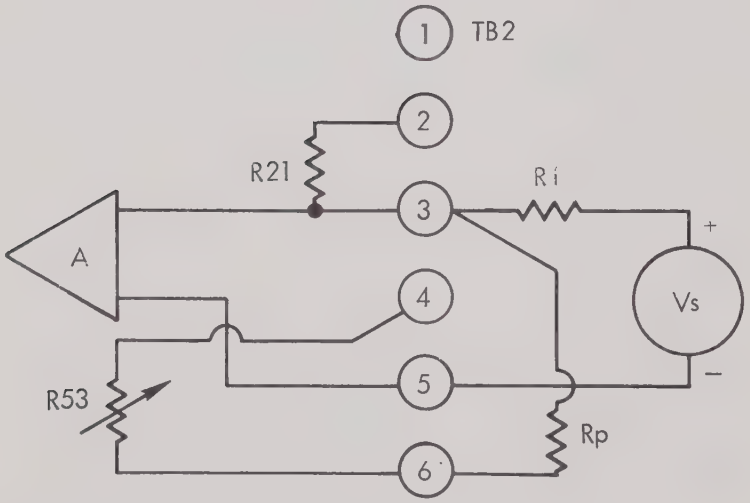


FIGURE 3-2. VARIABLE GAIN

b. Variable Gain (Figure 3-2)

1) Remove the link between TB2-1 and TB2-2.

2) Remove the link between TB2-3 and TB2-4.

3) Place Ri (1.78K suggested) in series with the signal source and connect as shown in figure 3-2 between TB2-3 and TB2-5 observing the proper polarity.

4) As with the previous method of programming, stability will be a function of the signal source stability, its internal impedance, and the stability of Ri and Rp.

In this mode of operation Vo=Vs Rp/Ri assuming the effects of amplifier offset and signal source impedance are negligible. Thus the gain is determined by the ratio Rp/Ri. It is suggested that Ri be made equal to 1.78K ohm or less to minimize the effect of offset voltage. Ri and Rp should be stable resistors (20 ppm/°C or less). Note that the front panel VOLTAGE control R53 may be substitued for Rp if TB2-3 and TB2-4 are linked.

3.3 CURRENT MODE OPERATION

To operate an SRL unit in the current mode, proceed as follows:

1. Rotate all front panel controls fully counterclockwise.
2. Short the output terminals.
3. Rotate FINE VOLTAGE control clockwise, and close POWER switch.
4. Turn COARSE and FINE CURRENT controls clockwise to select the desired output current.
5. Open POWER switch and remove short from output terminals.
6. Set POWER switch to ON and adjust output voltage to desired compliance setting.
7. Open POWER switch, and observing polarity, connect load to terminals TB3-1 and -3. Re-apply input power.

NOTE

If compliance voltage exceeds voltage control setting, crossover to voltage-mode operation occurs automatically.

3.3.1 Remote Programming

In current-mode, remote-programming operation, the regulated output current may be controlled externally by resistance changes or voltage signals.

3.3.1.1 Resistance

For resistance programming, calculate the value of resistor required by using the ohms/ampere coefficient listed in Table 3-1.

TABLE 3-1
PROGRAMMING CONSTANTS
(CURRENT MODE)

SRL MODEL	RESISTIVE OHMS/AMPERE (±10%)	VOLTAGE MILLIVOLTS/AMPERE (±10%)
10-25	40	20
30-12	80	80
20-25	40	20
40-6	150	150
40-12	80	80
60-4	250	250
60-8	125	125

NOTE: Use a resistor with a low temperature coefficient (±20 ppm/^{o}C), and a wattage rating at least ten times calculated value (normal programming current is approximately 1 milliampere).

To adapt unit for current-mode, resistance-programming operation, proceed as follows:

a. Close POWER switch, adjust output voltage to desired compliance setting.

b. Open POWER switch and rotate CURRENT controls fully counterclockwise.

c. Remove link between terminals TB2-7 and -8, and replace with proramming resistor.

CAUTION

Operating unit with open programming leads or links will result in high output current with possible crossover to voltage mode. If step changes in output current are to be made by abrupt resistance alterations, use make-before-break switching.

d. Run load to terminals TB3-1 and -3, observing polarity.

e. Set POWER switch to ON. Unit supplies regulated programmed current to the load.

NOTE

Any rotation of the CURRENT control alters the output current.

3.3.1.2 Voltage Signal

To adapt an SRL unit to voltage-signal programming, follow procedures outlined in the previous paragraphs except connect signal-producing device across terminals TB2-7 and -8, instead of the programming resistor. (See Table 3-1) The programming device should be floating (ungrounded), be capable of absorbing the 1mA programming current, and have a low-noise, low-ripple output signal.

3.4 SERIES OPERATION

For applications which require voltages higher than a single SRL model can provide, series operation may be utilized. The maximum rated output of any series connected system is 200 Vdc. System regulation is the sum of the regulations for all units. In SRL models, there is no need to connect reverse-voltage rectifiers across the output terminals. Reverse-voltage protection has been designed into the entire series.

3.4.1 Local Sensing (Figure 3-3 (a))

To connect units in series, local sensing, proceed as follows:

1. Adjust the output voltage of each unit so that their sum is equal to the desired system output. Set POWER switches of each unit to OFF.

2. Disconnect links between terminals TB3-1 and TB2-5, and TB3-3 and TB2-6 of each unit.

3. Reconnect load and sensing leads as shown in figure 3-3, (a).

4. Set POWER switches to ON. The system supplies regulated voltage to the load.

3.4.2 Remote Sensing (Figure 3-3 (b))

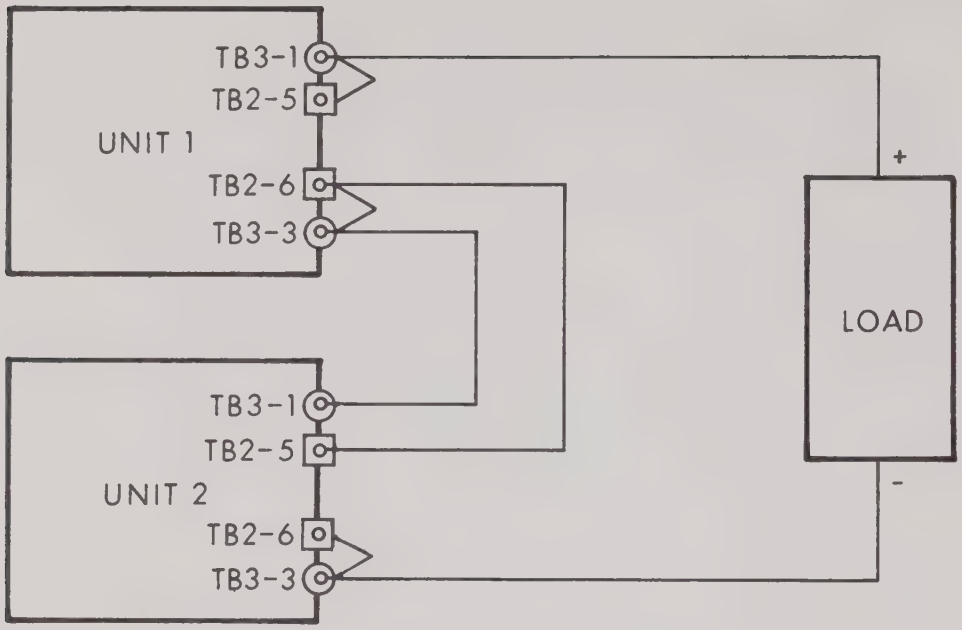
To connect units in series, remote sensing, remove leads from terminals TB2-5 and -6. Observing polarity, connect coaxial cable or a twisted pair of wires from TB2-5 and -6 across load as shown.

NOTE

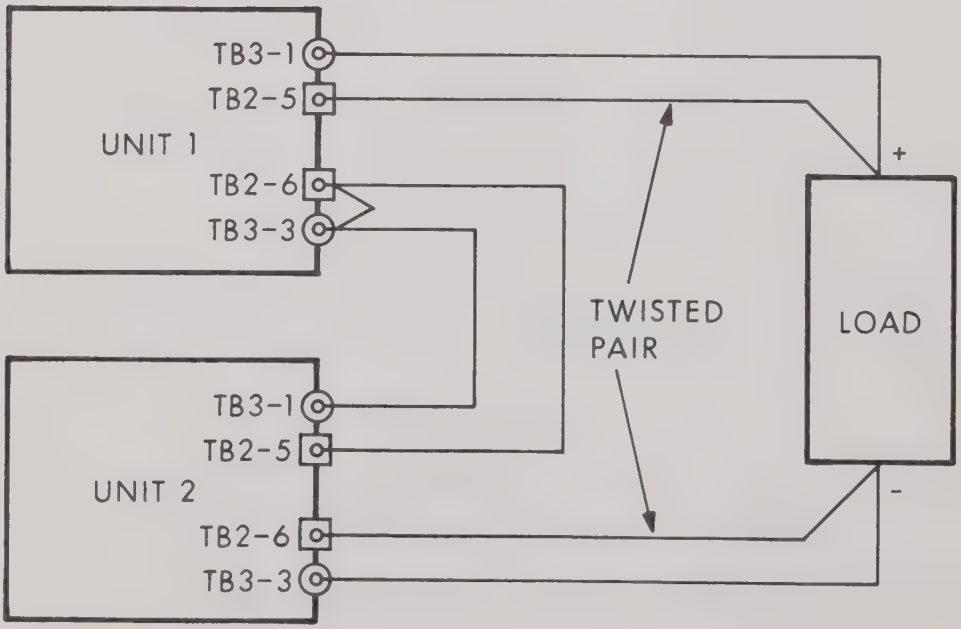
Wherever possible, use twisted or shielded leads. At load and unit terminals, place sensing leads between binder screwhead and load lead.

3.5 PARALLEL OPERATION

Parallel operation may be used to obtain currents greater than any single model can supply. Up to three units may be connected in this manner. The maximum rated output of any parallel-connected system is the sum of the maximum outputs of each unit, derated to 90%.

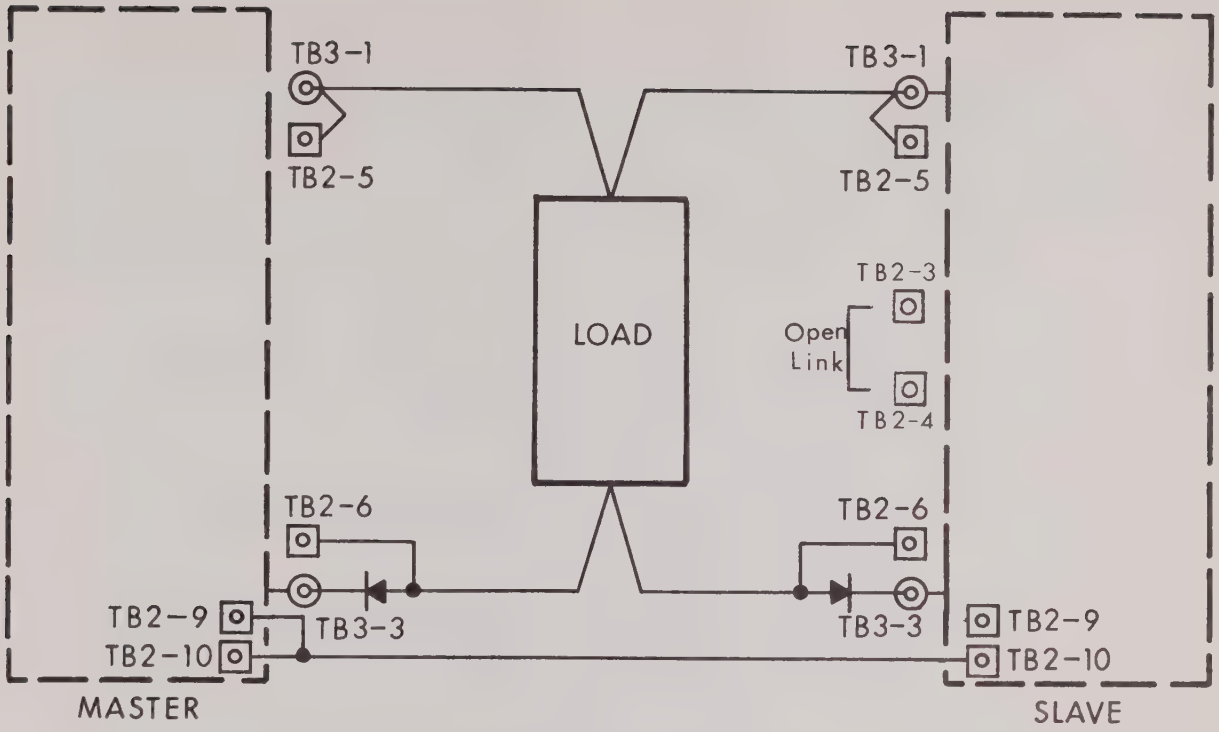


(a) LOCAL SENSING - SERIES OPERATION

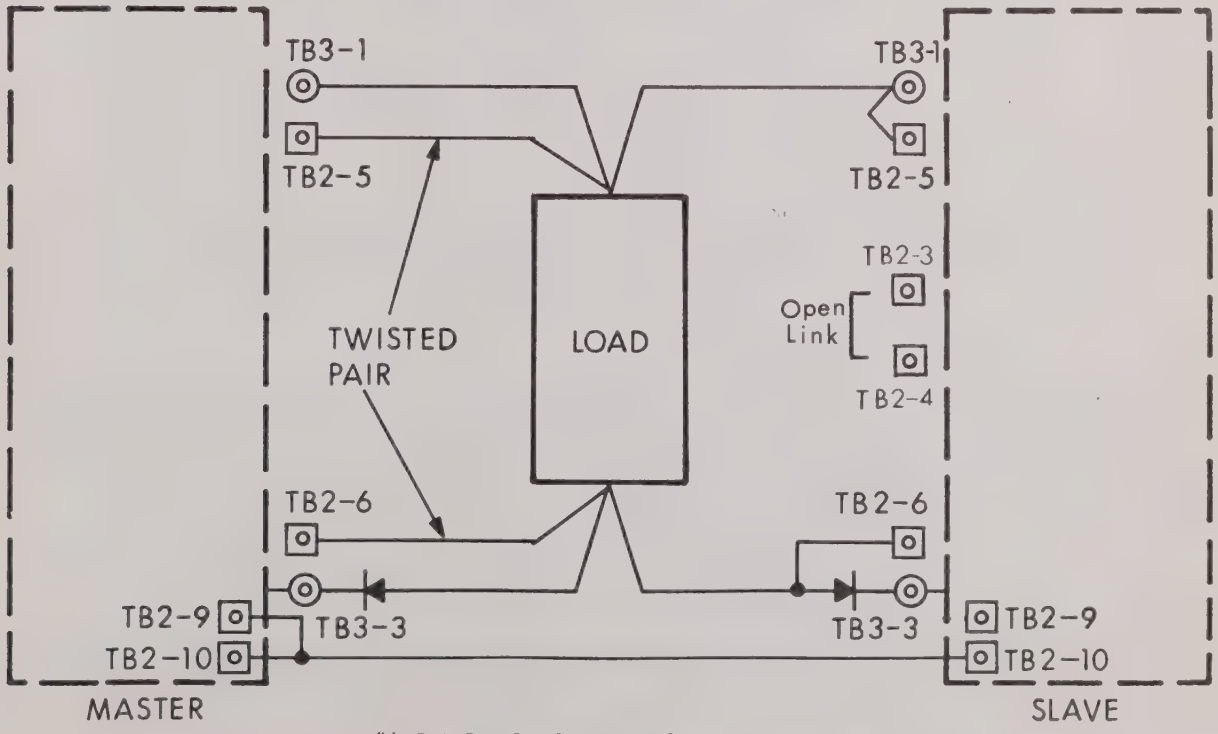


(b) REMOTE SENSING - SERIES OPERATION

FIGURE 3-3 SERIES OPERATION



(a) LOCAL SENSING - PARALLEL OPERATION



(b) REMOTE SENSING - PARALLEL OPERATION

FIGURE 3-4 PARALLEL OPERATION

3.5.1 Local Sensing (Figure 3-4 (a))

To connect two units in parallel, local sensing, (extend this procedure to connect an additional unit), proceed as follows:

1. Apply nominal input power to "MASTER" unit, and adjust output to desired load voltage. Set POWER switch to OFF.

2. Short master unit output terminals and apply input power. Adjust output current to Io/X, where Io is the total system output current, and X is the number of units in the system. Set POWER switch to OFF.

3. At "SLAVE" unit, remove links from across terminals TB2-3 and -4, and TB2-9 and -10. Connect a lead between TB2-10 terminals of each unit.

4. Observing polarity, run leads from the load to terminals TB3-1 and TB3-3 on each unit, with (2) diodes connected as shown in (a) of figure 3-4.

NOTE

Assure diode has a current capability at least equal to its associated supply. Connect anode to load in each case.

5. On each unit, open lead between terminals TB2-6 and TB3-3, and connect a lead from TB2-6 to the anode of the diode.

3.5.2 Remote Sensing (Figure 3-4 (b)

For remote sensing, remove existing leads from terminals TB2-5 and -6. Observing polarity, connect coaxial cable or twisted pair of wires from TB2-5 and -6 of master unit across load as shown in the figure.

3.5.3 Overvoltage Protection (OVP)

A special circuit in the SRL series allows the operator to set the desired overvoltage trip point without disturbing the voltage output of the supply. This feature enables the trip point to be set and verified even with the load connected. Proceed as follows:

1. Depress the OVERVOLTAGE SET toggle switch on the front panel. The panel voltmeter will then indicate the OVP trip voltage, instead of the unit output voltage.

2. Adjust the recessed overvoltage ADJ screw on the front panel until the voltmeter indicates the desired trip voltage.

3. Release the toggle switch.

Overvoltage indicator DS2 will illuminate when the OVP preset limit has been exceeded by power supply output, and remains on until the OVP circuit is reset. Resetting is accomplished by placing the unit POWER switch to OFF momentarily. To avoid nuisance tripping, it is recommended that the OVP trip point be set at least 10% above the desired output voltage, but not less than 1 volt.

4 THEORY OF OPERATION

4.1 GENERAL

This section discusses the basic theory of series pass regulation, describes the block functions of various circuits and then details the operation of each circuit. If used as a supplement to the troubleshooting data provided in section 5, it will aid in the isolation of unit faults. Schematic locations of the reference designations used throughout this section will be found in figure 6-2.

4.2 SCR PRE-REGULATED SERIES PASS PRINCIPLE

The SRL utilizes a combination of SCR pre-regulation and series pass principles to regulate unit output. The series pass function utilizes a variable impedance to absorb the difference between the filtered dc and the desired output voltage in the voltage-mode, and the compliance voltage in the current-mode. The variable impedance is provided by a number of transistor stages connected in parallel, all of which react simultaneously to an output-related control signal. Operation of the transistors, which are called passing stages, is illustrated in Figure 4-1.

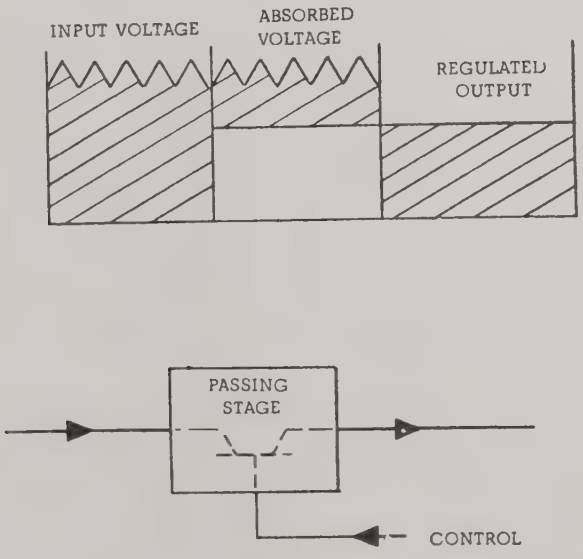


FIGURE 4-1.
SERIES PASS PRINCIPLE

For wide-range power supplies such as in the SRL series, the series pass regulator becomes less practical at higher power output levels. This is due to excessive voltage stored in the passing stage transistor at lower supply output voltages. The method used to restrict the power dissipated in the passing stage is pre-regulation, utilizing a pair of silicon-controlled rectifiers (SCR), whose outputs are controlled to maintain a constant dc voltage across the passing stage. (Paragraph 4.3.6 describes the operation of the pre-regulator circuit).

4.3 SRL POWER SUPPLY THEORY

NOTE

For this system-level discussion refer to the block diagram (Figure 4-2) and system schematic in section 6 (Figure 6-2).

Input power is applied through a phase-controlled SCR circuit consisting of CR 15/16, which function as part of the system pre-regulator circuit, to input transformer T1. The transformer output is then rectified and filtered through full-wave bridge rectifier CR18, sent through the passing stage, consisting of Q13 and associated components, and applied across the output through current and voltage sensing element.

This passing stage is the regulating device absorbing the difference between the pre-regulated dc and the desired or compliance voltages. In voltage-regulating operation, the voltage-mode section Q7, Q8, Q10 senses the output voltage, develops and amplifies error signal, and feeds this signal through a number of drivers to the passing stages. In current-regulating operation, the current-mode section Q3, Q5 monitors the output current through a sensing resistor R41 and regulates the voltage developed across the resistor by applying control signals to the drivers and consequently the passing stage. Unregulated supplies provide reverse-bias and collector supply voltages to the passing stages and forward bias for the current-mode differential amplifiers.

The voltage across the passing stage is sensed by a transistor Q18 through R66 in the pre-regulator circuitry, and compared to a reference voltage developed across R62. Any differential voltage across the base-emitter junction of Q18 is fed back as an error signal to the input SCR through pre-regulator amplifier (Q17), pulse generating circuitry (Q16) and pulse transformer T3.

An overvoltage amplifier (Q19, Q21-24) compares the output voltage to an adjustable reference (set by R85). If this reference is exceeded, the amplifier triggers "crowbar" CR50 which shorts the output of the unit. At the same time, the unit control circuitry is shut off. The unit must be switched off to remove this electronic short circuit.

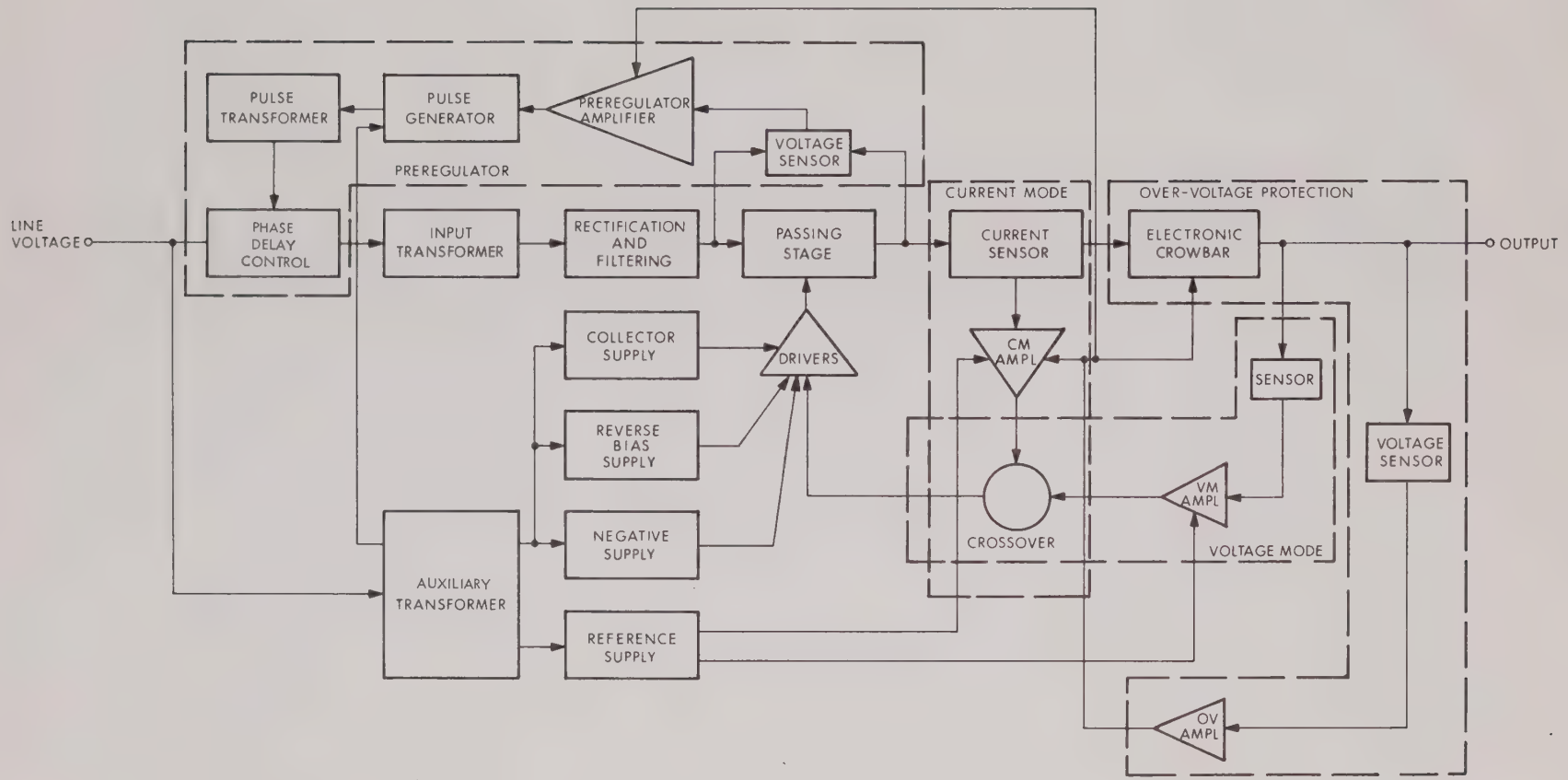


FIGURE 4-2. SRL SYSTEM BLOCK DIAGRAM

4.3.1 Reference Supply

The precisely regulated voltage required for output comparison and error-signal development is provided by a reference supply: (unregulated supply T2, CR1 and CR4), capacitor (C6), an error bridge (R5, R9 and CR5), two double-differential amplifiers (Q2) and a low-power passing stage (Q1). Resistor (R2) is a starting resistor, i.e., at turn-on it shunts current across the passing stage to allow the reference supply to start functioning.

In general, the supply operates as follows: the precise reference voltage developed by zener diode (CR5) is compared with a portion of the output voltage developed across R9. Error signal which develops is amplified first by differential amplifier (Q2-1/2-2) and then by amplifier (Q2-3/2-4). The amplified signal is then applied to the base of Q1, where it alters stage impedance and therefore the absorbed voltage.

As a specific example of circuit operation, assume that, as a result of an input line change, supply output voltage starts to increase. The voltage across R9 will then increase, and the base of Q2-2 will become more positive with respect to the base of Q2-1. Q2-2 will then conduct more current and Q2-1 less. (Note that the sum of the currents through Q2-1 and Q2-2 is held constant by the zener voltage across R8). With an increase in current, the voltage developed across R7 increases, while that across R6 decreases. The base of Q2-4 will therefore become more negative with respect to the base of Q2-3. As a result, Q2-4 will conduct less current, and the drive on Q1 will diminish. Q1 will increase its absorbed voltage, thereby regulating the output to a precise 8.9 volts.

4.3.2 Voltage-Mode Section

The voltage-mode section consists basically of two double-differential amplifiers (Q10-1, 10-2, and Q7, Q8), a constant-current generator (Q10-3) and sensing string (R21, R53A and B). The section functions to sense unit output voltage, to detect differences between the desired and the actual output voltages, and to convert and amplify these differences into error signals used to control passing-stage (Q13) impedance.

To clarify circuit operation, a specific example is given. Suppose that as a result of a load change the output voltage begins to increase. The increase is sensed across R53A and B, and Q16 base becomes more negative with respect to the base of Q10-2, which is connected to the positive sense terminal TB2-5. Current through Q10-1 decreases while that through Q10-2 increases. (The sum of the Q10 operating currents is fixed by constant-current generator Q10-3, R37, CR12 and 13). The decreasing current through R23 lowers its voltage while that across R24 increases. As a result, the base of Q7 becomes less negative with respect to the base of Q8, and the Q7's operating current decreases. This operating current is then the signal current to the drivers and passing stages, and any changes in it are reflected in changes in passing-stage impedance and consequently output voltage. A constant current source consisting of Q3-3 and R44 keeps Q7 operating in the high-gain region. A decrease in signal current,

resulting from an increase in output voltage, increases passing-stage impedance to reduce the output to the desired voltage.

Transistor Q9, diode CR10 and resistor R24 form the down-programming-time circuit. Under normal operating conditions, Q9 is nonconducting due to insufficient base-emitter voltage. However, when a programming-resistance or voltage-signal change is made to lower the output voltage, Q9 goes rapidly into conduction and almost instantaneously shunts the previously mentioned signal current into the sensing string. As a result, no signal is impressed on the drivers and the passing-stage impedance increases, absorbing more voltage.

As the bases of Q16 and Q17 regain their equilibrium, Q9 reverts to its nonconducting state, and normal regulation at the programmed voltage takes place.

4.3.3 Power-Limiting Circuit

In normal operation the passing stage voltage is kept constant by the preregulator. When the output is shorted, the voltage, and thus the power dissipated by the passing stage will exceed the maximum limits until input capacitor C23 reaches it final value. Therefore a power limiting, or protective circuit consisting of Q15, R49 and associated components has been included to limit the current through the passing stage.

Transistor Q15 senses the voltage across R49, as the voltage across the passing stage. In normal operation, the base/emitter junction is reverse-biased, and no collector current flows. As the passing stage voltage increases, the base of Q15 becomes more positive with respect to the emitter and turns Q15 on. The collector current then absorbs the current-mode reference current from Q6. This lowers the maximum current capable of being delivered by the passing stage, thus limiting the power dissipation.

4.3.4 Current-Mode Section

The current-mode section serves two functions. In constant-voltage operation, it protects the load from excessive currents by limiting action, and in constant-current operation, it regulates the output current to the desired value. Main components include differential amplifers (Q3-1 and -2, and Q5-1 and -2), constant-current generator (Q6), sensing resistor R41, switch (Q3-3) and potentiometers (R18A/B). (R15) is a calibration resistor used to adjust amplifier (Q5-1 and -2) zero-set point.

Basically, the current section functions as follows: the voltage across sensing resistor (R41), developed by the load current, is compared to a fixed reference. This reference is derived from 8.9-V regulated supply and the constant-current generator (CR9, R17 and Q6) Any error signal which developes is amplified first by Q5-1 and -2, and by Q3-1 and -2, and then by Q3-1 and -2. A constant current source composed of Q4, R12, CR6 and CR7 is used to increase the collector impedance of Q3-2 and consequently the gain of the stage. The amplified signal is then applied to the base of switch Q3-3, which then functions as a variable impedance

to control the signal from the voltage-mode section to the driver and passing stages. It should be noted that the signal from the voltage-mode section is at full strength and that, in voltage-mode operation, Q3-3 is saturated.

As a specific example of current-mode-section operation, suppose that the load current begins to drop below the setting of the output current adjust (R18A and B). The voltage across R41 decreases, and the base of Q5-1 becomes negative with respect to the base of Q5-2. The operating current through Q5-1 increases and more voltage builds up across R31. As a result, the base of Q3-1 becomes more positive with respect to the base of Q3-2. The operating current through Q3-1 will then increase while that through Q3-2 decreases. As a result, the voltage developed across R10 drops, and the drive on Q3-3 increases. Q3-3's impedance will decrease, and the signal current to the drivers and passing stages will be greater. Consequently, passing stage impedance decreases, and output current increases to the regulator setting.

4.3.5 Drivers and Passing Stages

Basic components in the drivers and passing stages include transistors Q11/14, Q12, and Q13. Driver Q11/14 amplifies the signal produced by either the voltage-or current-mode sections, and applies to it the base of Q12 for further amplification. The amplified signals are then applied to the passing stage bases where they act to alter stage impedance, thereby controlling the output voltage or current. R40 assures equal current sharing amoung the passing stage.

4.3.6 Pre-Regulator

The pre-regulator section consists primarily of reference transistor Q20, amplifiers Q17, and Q18, pulse generator Q16 and transformer T3.
The function of the pre-regulator is to generate and control the firing pulses for the input SCR, thus controlling the voltage appearing across the passing stage network.

The pulse-forming section is composed of unijunction transistor Q16, capacitor C39, and zener diode CR38. This circuit produces pulses at the secondary of T3 which are synchronized to the zero crossing of the input sinewave voltage of T2 (see figure 6-7). CR38 maintains a constant voltage to operate the uni-junction transistor Q16. When the input sinewave voltage goes to zero at the end of each half-cycle, the zener voltage collapses toward zero. Uni-junction Q16 fires and resets the voltage across C39, which then recharges through R60 to a "pedestal" voltage established by the voltage at the collector of amplifier Q17.

Q16 will fire when its firing potential, (pre-determined at approximately 50% of the voltage across CR38) is reached by C39. A firing pulse is then produced and transmitted to the SCR through T3. The time taken for C39 to charge to the firing potential is controlled by the level of the pedestal voltage, which is a function of the collector current of Q17. The base of Q17 is driven by the error signal of pre-regulator amplifier Q18. Figure 6-7 depicts typical pulse-forming network waveforms as related to the rectified input waveform.

The pre-regulator amplifier section senses the voltage across the passing stage, and produces an error signal proportional to any increase or decrease in the passing stage voltage. This signal is such that if the voltage increases, the current through Q17 increases, lowering the pedestal voltage, causing the firing angle of the primary SCR to be delayed, and in turn maintaining the passing stage voltage relatively constant.

4.3.7 Overvoltage Protection

This circuit compares the output voltage with a preset reference voltage and activates electronic "crowbar" CR50 when this limit is exceeded. S2 on the front panel (OVERVOLTAGE SET) provides for monitoring the reference tripping voltage level.

The reference voltage is established by OVERVOLTAGE ADJ potentiometer R85 on the front panel, and appears on the base of Q23, which is half of the Q22/Q23 differential comparator. The power supply output voltage is applied to the base of Q22, whose output is applied to CR50 through SCR diode CR45. When CR45 fires, due to an overvoltage condition, it triggers the crowbar which clamps the output voltage at zero, activates the OVERVOLTAGE indicator DS2 on the front panel and cuts off the input of the pre-regulator through Q19 and CR44, calling for maximum phase delay, thus reducing the dc input voltage. Transistors Q24/Q25 act as a "turn-on" circuit, which prevents the overvoltage circuitry from triggering during unit turn-on/turn-off.

4.3.8 Reverse-Bias Section

The reverse-bias section functions (1) during "load-off" transients to improve response time by rapidly cutting off the passing stages and (2) to absorb "thermal-effect" current generated by high-junction temperature. The section is comprised of an unregulated supply and a number of biasing resistors.

A secondary of transformer T2, rectifiers CR22/CR23 and capacitor C2 form a supply which feeds reverse bias through R45-48 to transistors Q11, Q12, and Q13.

4.3.9 Stabilization

A tendency toward instability under certain operating conditions is inherent in the operation of any high-gain feedback amplifier. To preclude unstable operation, SRL power supplies have been equipped with a number of stabilization networks and capacitors. In the voltage-mode section, these include networks C30-R54, C15-R20 and capacitors C13, C16 and C43. The current-mode section includes network C12-R16, and capacitor C14. Network C9-R3 and capacitor C3 are used in the reference supply, and capacitors C24/C25 stabilize drivers Q12 and Q11/Q14.

4.3.10 Power Section

In the power section, ac line voltage is applied to the primary of T1 through input filter L1, and SCR's CR15/CR16. The output of the secondary is rectified by full wave bridge rectifier CR18, and filtered by capacitor C23 before being delivered to the passing stage input.

5 SERVICE AND REPAIR

5.1 GENERAL

This section provides periodic-servicing information, troubleshooting data, calibration procedures and performance testing procedures. The trouble-shooting data should be used in conjunction with both the schematic diagram (Figure 6-2), which gives voltage-check points, and Section 4, which outlines the principles of operation. Figure 6-1 physically locates the parts appearing on the schematic. Any questions pertaining to repair should be directed to the nearest service representative, or to the Service Dept., Sorensen Company, 676 Island Pond Road, Manchester, New Hampshire, 03103. Include the model and serial numbers in any correspondence. Should it be necessary to return a unit to the factory for repair, authorization from the Service Department must be obtained first.

5.2 PERIODIC SERVICING

Units in the SRL Series should periodically be removed from service and cleaned. Compressed air at approximately 5 PSI should be used to remove dust or other accumulations from around chassis components. Naphtha or an equivalent solvent should be used on painted surfaces. The front panel may be washed with a weak solution of soap and warm water.

5.3 TROUBLESHOOTING

Table 5-2 provides a list of malfunction symptoms along with a tabulation of the possible cause or causes for each symptom. Note that the failure of one component may result in a "chain reaction" effect. For example, if one of the passing stages (Q13) opens, the remaining Q13 (where provided) may become overloaded and subsequently fail. In a like manner, if a diode in one of the full-wave rectifiers fails, its complementary rectifier and the main transformer may be damaged.

The data listed in Table 5-2 is based on prototype reliability studies, not on actual solutions to field problems, and therefore may be imcomplete. Where the probable cause for a symptom lists a transistor short, it is either a base-collector, emitter-collector or base-emitter-collector short. Base-emitter shorts may give an entirely different set of symptoms. It is therefore recommended that before a particular section is checked for failures, each transistor within the section be tested for base-emitter shorts. (Typical base-emitter voltage is approximately 0.6 volt.)

5.4 CALIBRATION

Following repair, the unit should be re-calibrated to insure that replacement components have not appreciably altered performance characteristics. When calibrating, follow the sequence outlined in the following paragraphs.

NOTE

If under full load, at high/low line inputs, the dc passing stage voltage (from C23 (+) to positive output terminal) is within ±10% of item A, Table 5-1, further calibration of the unit should not be necessary.

5.4.1 Pre-Test Inspection

Check that links are firmly in place across barriers on terminal board and leads between sensing and output terminals.

5.4.2 Preliminary Adjustments

1. Pre-Regulator

a. On the printed circuit board, turn potentiometers R9 (reference adjust), R15 (current mode zero adjust) and R63 (passing stage voltage set) to midpoint in rotation range; turn R78 (Pre-regulator firing angle control) fully counterclockwise.

b. On the front panel, turn VOLTAGE mode COARSE control (R53A), FINE control (R53B), CURRENT mode COARSE control (R18A), FINE control (R18B) and OVERVOLTAGE SET (R85) fully clockwise.

c. Connect a voltmeter across C11 (reference supply output).

d. With nominal* input voltage applied at 60 Hz to the input and with no load applied, set POWER switch to ON. Pilot light should glow.

e. Adjust R9 to obtain approximately 9V across C11.

f. Set POWER switch to OFF, disconnect voltmeter from C11.

g. Connect a voltmeter from positive terminal of C23 to positive output terminal, (hereafter referred to as passing stage voltage). Rotate R78 clockwise. Connect an oscilloscope across terminals 4 and 5 of transformer T3.

h. Set POWER switch to ON. Set input voltage to 125 or 230 Vac (as applicable). Adjust R63 to obtain a passing-stage voltage approximately equal to that specified in item A of Table 5-1. Adjust output voltage to rated voltage (Item B, Table 5-1) and apply rated load current (Item C, Table 5-1).

Decrease R78 so that the output voltage decreases to approximately 50% of the rated output. Observe waveform on the oscilloscope. It should be similar to that in Figure 5-1. Gradually decrease the input line voltage with variable control while also increasing the output voltage by means of R78. Continue this procedure until time "t" reaches a minimum of 0.5 ± 0.2 milliseconds. The output voltage should now be equal to the rated output. Vary the input line voltage and check that "t" is at a minimum null. If "t" is not at a minimum null, readjust R78 at the line voltage where "t" is at a minimum null. This line voltage should be no higher than approximately 105Vac (190 Vac for nominal 210 Vac input models). Check the waveform across T3 terminals 7 and 8. It should be similar to that across terminals 4 and 5.

*Nominal: 115, 210 or 230 Vac as applicable.

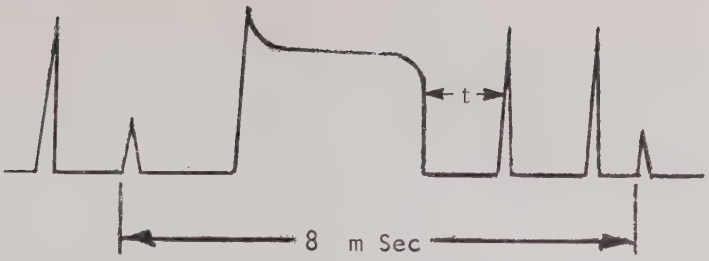


FIGURE 5-1 - T3 SCOPE DISPLAY

Set line voltage to 125 Vac (or 230 Vac for the 190-230 input models) and check passing stage voltage Item A in Table 5-1. Set POWER switch to OFF. Apply locking compound to R63 and R78. Remove oscilloscope from transformer T3 and voltmeter from C23 (+) to positive output.

2. Voltage-Mode Calibration

   a. At the rear terminal board (mounted on the printed circuit board) remove link between terminals 3 and 4 and connect a precision resistance set exactly to that value specified under Item D in Table 5-1. Assure that the leads are firmly connected both at terminal board and at box.

   b. Connect a precision voltmeter (J. Fluke or equivalent) across rear output terminals.

   c. With nominal input voltage at 60 Hz applied to input, set POWER switch to ON.

   d. Adjust R9 to obtain output voltage specified under Item B, Table 5-1. Apply locking compound to R9.

Table 5-1, Difference Data

Item	20-12	40-6	60-4	10-25	20-25	40-12	60-8
A (V dc)	8.9±0.1	11.4±0.1	14.5±0.1	4.8±0.1	6.6±0.1	12.5±0.1	14.6±0.1
B (V dc)	20±0.07	40±0.14	60±0.21	10±0.035	20±0.07	40±0.14	60±0.21
C (A dc)	12	6	4	25	25	12	8
D (ohms)	4000	8000	12,000	2000	4000	8000	12,000
E (mA)	±10	±5	±5	±20	±20	±10	±5

3. Current-Mode Calibration

   a. Rotate COARSE and FINE CURRENT controls fully counter-clockwise. Set POWER switch to OFF. Connect appropriate ammeter in series with the load.

   b. Set POWER switch to ON, and adjust R15 to obtain current between zero and that specified under Item E, Table 5-1. Apply locking compound to R15. Set POWER switch to OFF. Remove ammeter.

5.5 PERFORMANCE TEST

Sensitive instruments such as the SRL series require rigorous testing methods if a true evaluation of performance is to be made. Wherever possible, twisted leads should be used with test equipment to reduce stray pickup. At the power supply terminal board, these leads must be firmly screwed to the terminals. Alligator clips and similar types of connectors are not suitable. Note that the output specifications are applicable at rear terminals only. (Front panel binding posts may introduce errors which, although small, are sufficient to adversely influence measurements.) In addition, grounding techniques in which more than one device in the test system is grounded (excluding ac inputs) may introduce extraneous ripple through ground loops. Although unrelated to supply output, this ripple will be displayed on the test oscilloscope.

5.5.1 Voltage-Mode Regulation

To check voltage-mode regulation, connect test system as shown in Figure 5-2. For regulation testing, the oscilloscope and RMS voltmeter are not required. Use a variable autotransformer for ac input, connect an ac voltmeter across tranformer output terminals and proceed as follows:

1. At no load, adjust output to maximum rated voltage.

2. Adjust differential voltmeter internal voltage to obtain a null indication.

3. With proper (nominal) input applied, load the unit until dc ammeter indicates rated output current (at 55°C). Record deviation from null position.

4. Decrease the input by 10%, and readjust voltmeter internal voltage to regain the null position. With full load on unit, reset the input to 10% above nominal. Note the deviation from null. This shall be equal to, or less than the specification listed in Table 1-2.

5.5.2 Voltage-Mode PARD*

To check a periodic and random deviations in the voltage mode, connect a true RMS voltmeter and oscilloscope across unit sense terminals as shown in

* Deviation in output voltage from its average value.

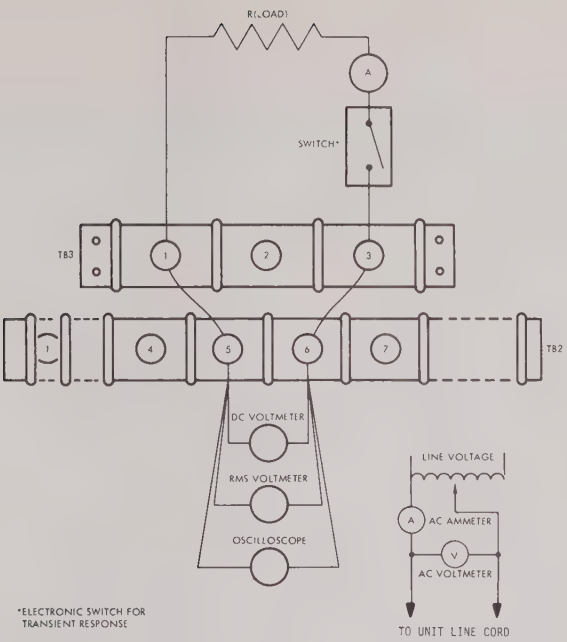


FIGURE 5-2
VOLTAGE MODE
PERFORMANCE TEST SETUP

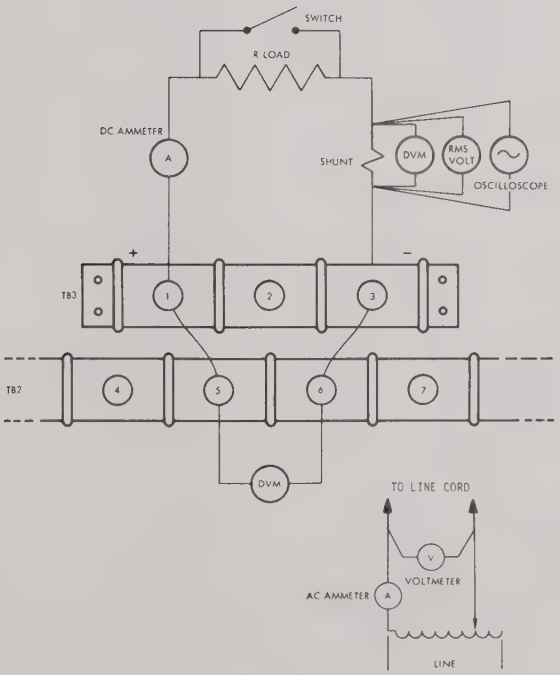


FIGURE 5-3
CURRENT MODE
PERFORMANCE TEST SETUP

Figure 5-2. RMS voltmeter should have a 10Hz-7MHz bandwidth and bandwidth of oscilloscope should be 0-25 MHz. Proceed as follows:

1. Apply nominal input voltage.

2. At no load, adjust unit output voltage to maximum rated.

3. Apply load until dc ammeter indicates rated output current at 55°C.

4. Observe oscilloscope and voltmeter. Maximum RMS and peak voltages should not exceed the specifications as noted in Table 1-2.

5.5.3 Current-Mode Regulation

This test consists of measuring the voltage-drop deviation resulting from a full-line swing and a full-load change across a shunt resistor. Set up test equipment as shown in Figure 5-3. If possible, select a precision (± 1%) shunt which will provide a voltage drop of approximately 0.5 volt at unit maximum rated current. Also, to reduce temperature-coefficient effects, the shunt selected should be capable of dissipating 10 times the maximum power output attainable. The load must be able to absorb the full compliance voltage. For regulation testing, the true RMS voltmeter and oscilloscope are not required. Proceed as follows:

1. At no load, rotate VOLTAGE controls fully clockwise. Note the output indicated on the digital voltmeter.

2. Apply load until output drops to exactly the maximum rated compliance voltage.

3. Set internal voltage of differential voltmeter to obtain a null indication.

4. Close load-shorting switch and record deviation.

5. Open switch and adjust input voltage to 10% below nominal. If necessary, reset voltmeter to null position and then vary the input to 10% above nominal. Note any deviation.

The sum of the deviations obtained should be no greater than that specified in table 1-2.

5.5.4 Current-Mode PARD

To check current-mode periodic and random deviations, connect a true RMS voltmeter and an oscilloscope across shunt as shown in Figure 5-3. The differential voltmeter is not required. Load resistor should be noninductive. Proceed as follows:

1. Set input voltage to 10% above nominal.

2. Apply sufficient load to obtain maximum compliance-voltage indication on digital voltmeter.

3. Observe RMS voltmeter and oscilloscope. Maximum allowable RMS current should not be greater than that specified in Table 1-2.

5.5.5 Drift

The drift in both voltage and current modes are measured using a strip-chart recorder at constant load, line and ambient temperature. Allow one-half hour for voltage-mode warmup and a full hour for current-mode warmup. Drift specifications are listed in Table 1-2.

6 DRAWINGS AND PARTS LISTS

6.1 GENERAL

This section contains all the drawings referenced throught the text. Included are the system schematic, a typical printed circuit board showing component layout, typical chassis assembly photographs with major components identified, and typical impedance and crossover characteristic curves.

On pages 6-11 through 6-18 is the replacement parts list. All parts are identified by circuit symbol, keyed to the schematic diagram on page 6-3. Included are part descriptions, Sorensen part number and coded manufacturers part number with type or series. Coded identifications for representative manufactuers are summarized below. Values for components required with 210/230-volt inputs (M1/M2 options) are detailed on page 6-18.

Mfr. Code	Manufacturer	Mfr. Code	Manufacturer
AB	Allen Bradley Co.	MA	Motorola
AM	Ammons Instrument Co.	MAL	P. R. Mallory Co.
AX	Acushnet Capacitor Co.	NS	National Semiconductor
BNS	Bourns, Incorporated	RAM	RAM Electronics
BUS	Bussman Mfg./Div. McGraw-Edison	RCA	RCA Corporation
CD	Cornell-Dublier Corp.	RCL	RCL Electronics
CG	Corning Glass Works	RDM	Radio Material Co./Div. P.R. Mallory
CL	Clarostat Corp.	SAN	Sangamo Electric
CTS	CTS Corporation	SE	Seacor, Incorporated
ELA	Electra/Midland	SEM	Semtech Corporation
EMC	Electromotive Mfg. Co.	SP	Sprague Electric
FS	Fairchild Semiconductor	SR	Sorensen Company
GE	General Electric Co.	ST	Solitron Devices
GI	General Illuminating Co.	STM	STM Corporation
IND	Industrial Devices	TEL	Tel-Labs
IRC	Int'l Resistance Co.	TI	Texas Instruments
KEM	Kemet Div. Union Carbide Corp.	UC	Union Carbide
KC	Keystone Carbon	WH	Westinghouse Semiconductor Division
LF	Littelfuse Corporation	WL	Ward Leonard

6.2 ORDERING PARTS

When ordering parts from Sorensen Company, include the Sorensen part number and the unit model number. Call (603) 668-4500, or address order to:

Sorensen Company
Replacement Parts Dept.
676 Island Pond Road
Manchester, N. H. 03103

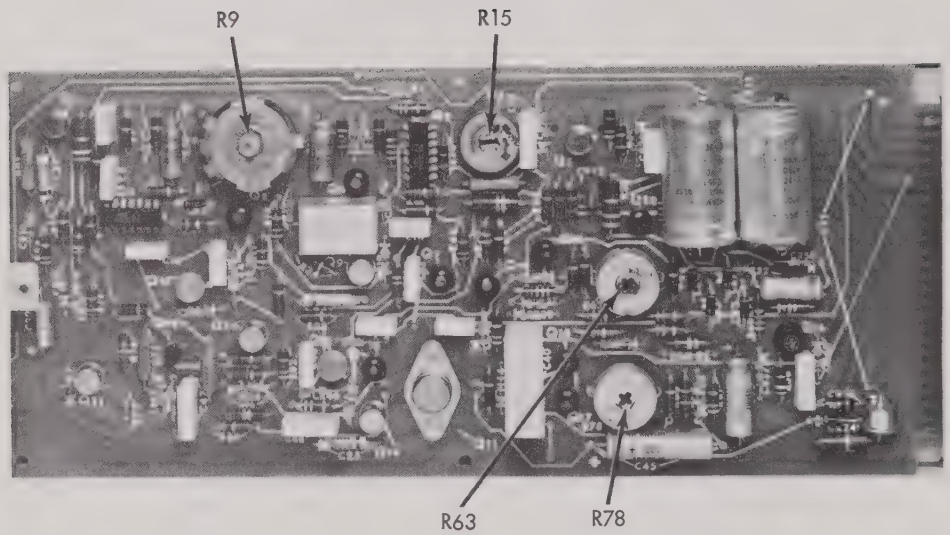
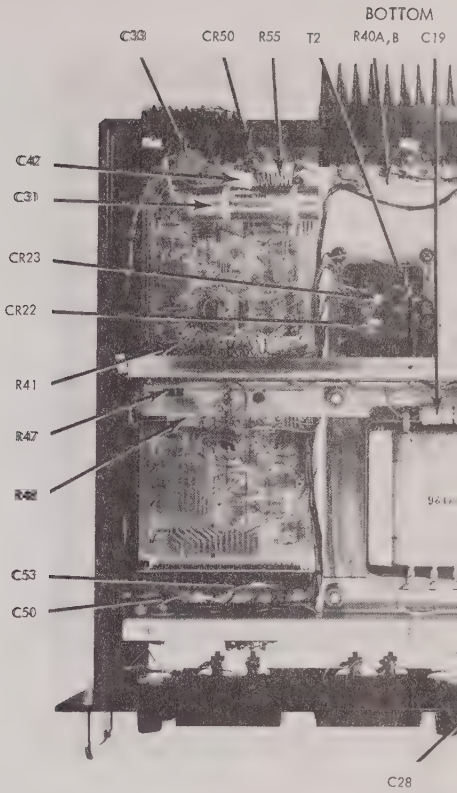
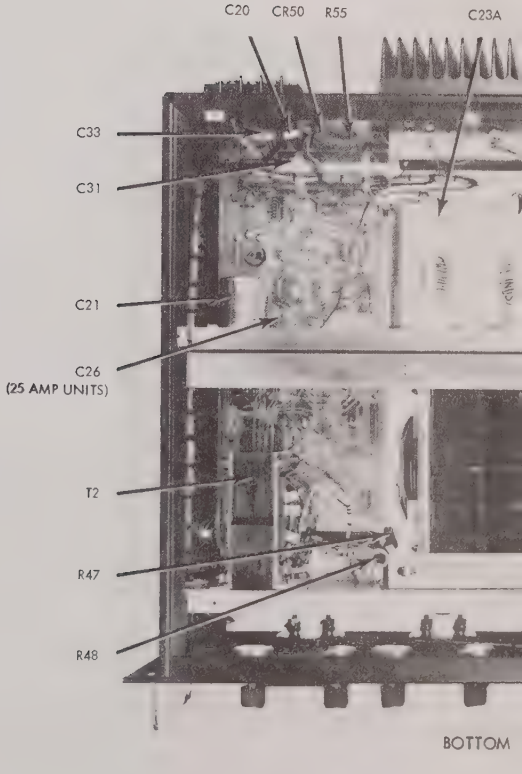
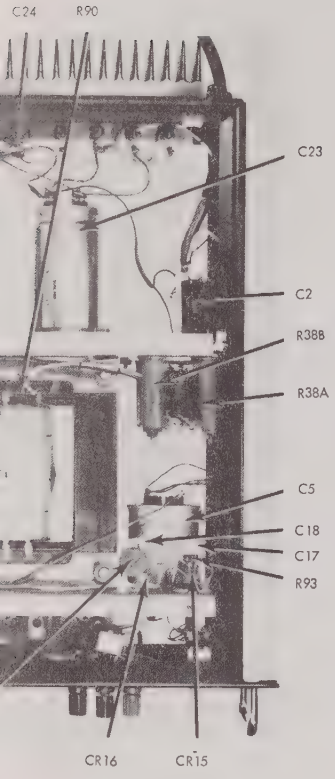


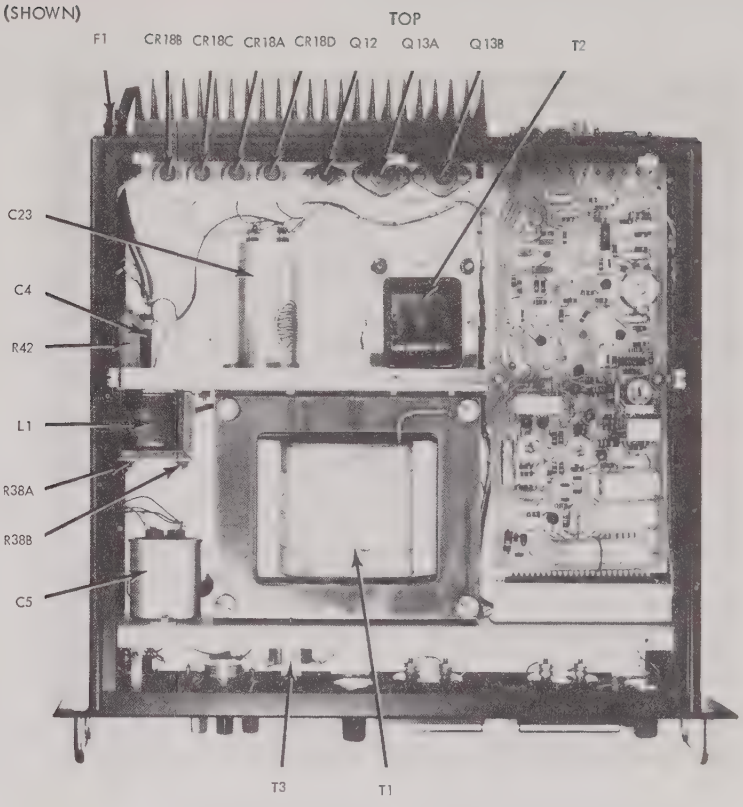
Figure 6-1 SRL Series-Typical Printed Circuit Board


BOTTOM
C33
CR50
R55
T2
R40A,B
C19
C42
C31
CR23
CR22
R41
R47
R48
C53
C50
C28

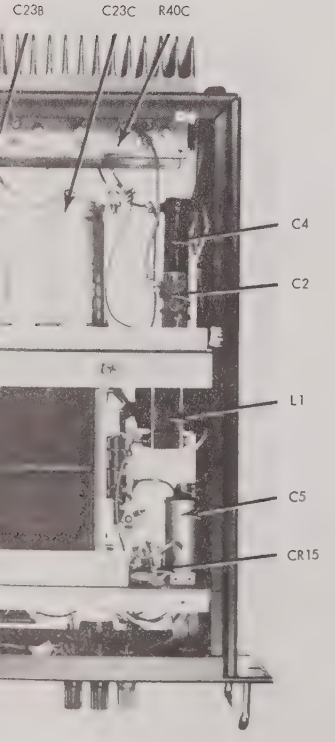

C20
CR50
R55
C23A
C33
C31
C21
C26
(25 AMP UNITS)
T2
R47
R48
BOTTOM

UNITS 20-12, 40-6, 60-8, 60-4 (SHOWN)





UNITS 10-25, 20-25, 40-12 (SHOWN)



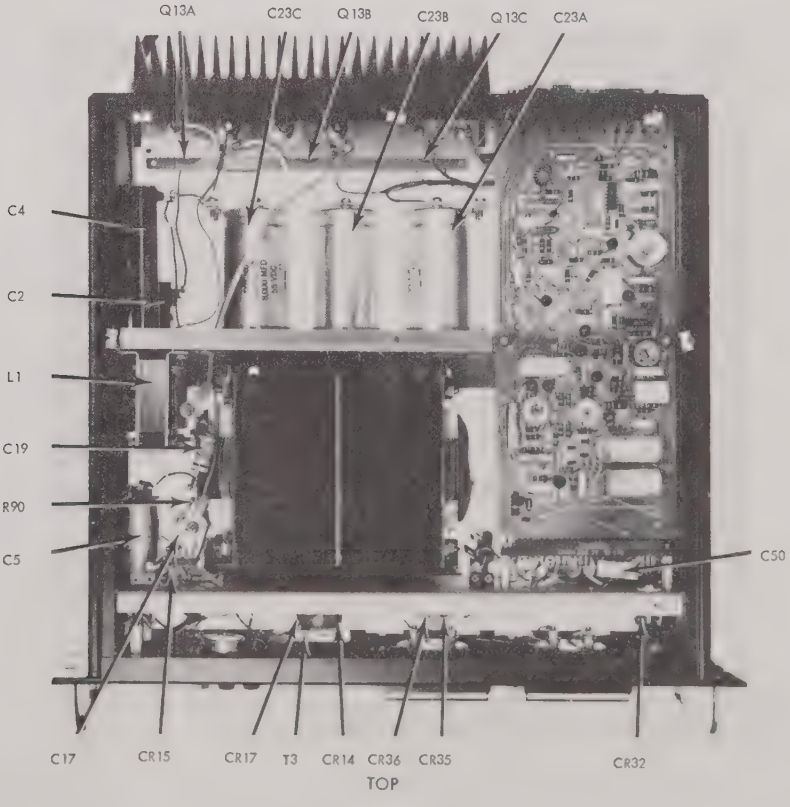
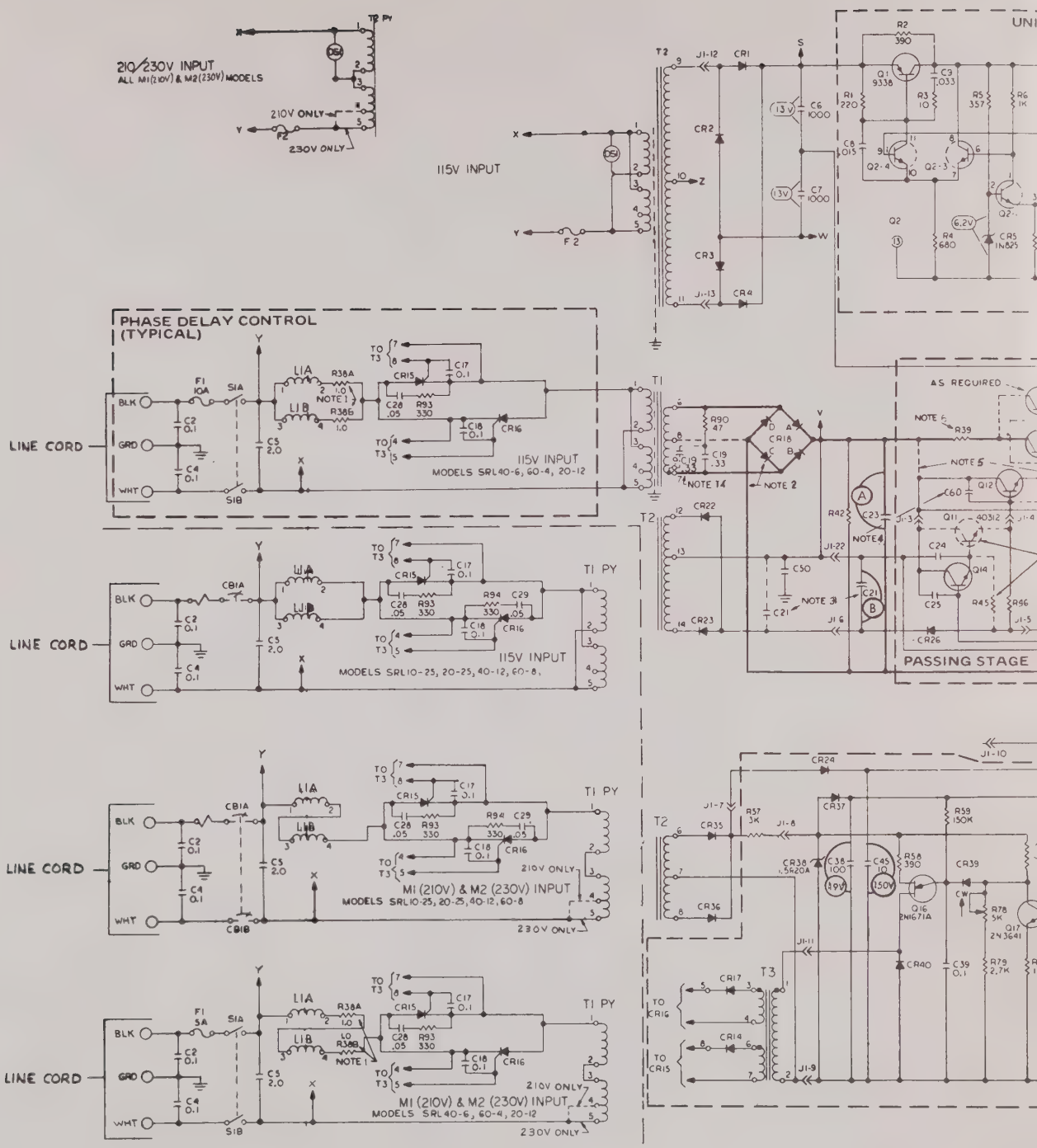


FIGURE 6-3.
SRL - TYPICAL CHASSIS ASSEMBLIES.

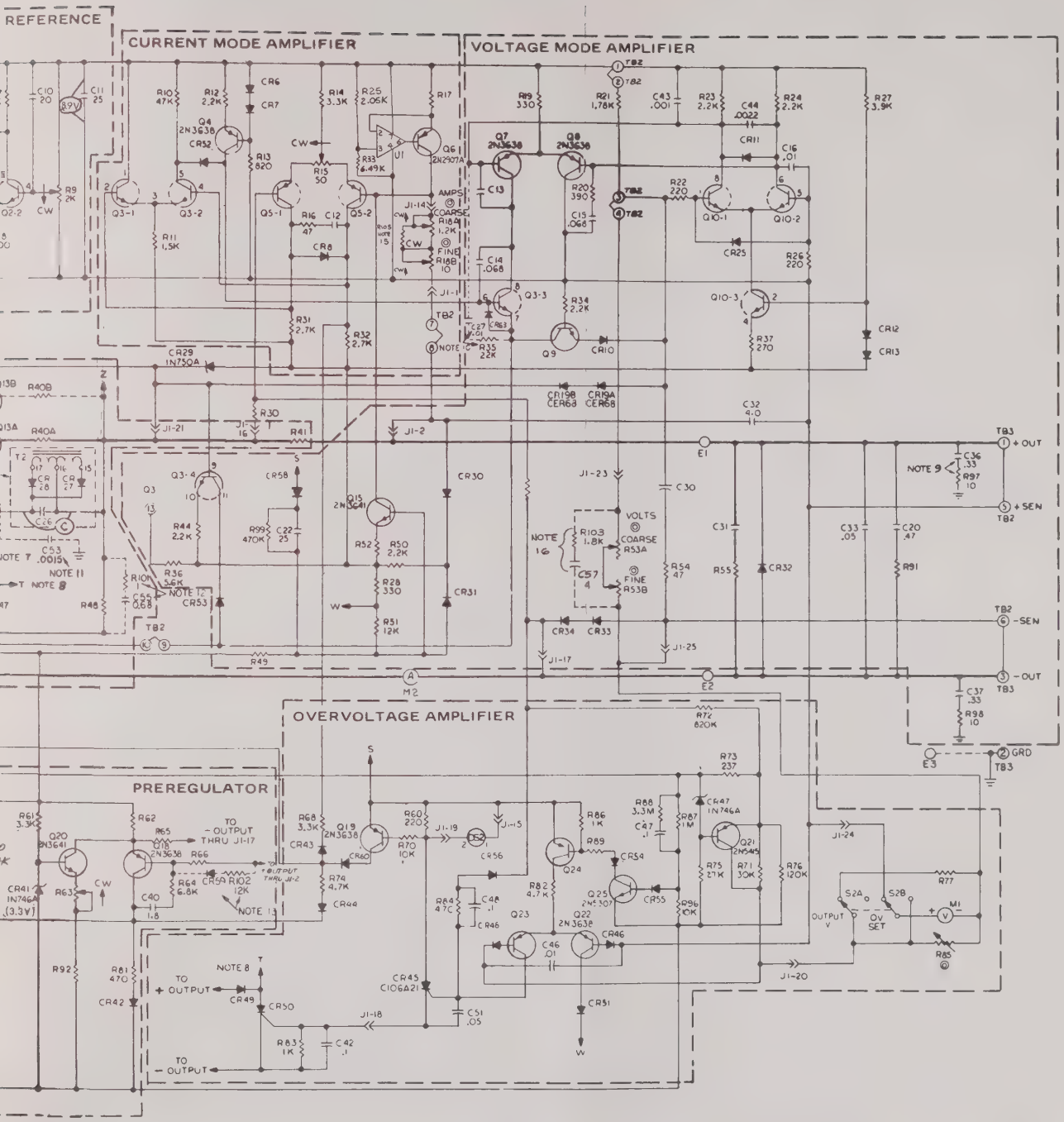


UNIT	F2 115V	F2 210V	F2 230V
10-25	1.5A	1A	1A
20-12	1A	1/2A	1/2A
20-25	1.5A	1A	1A
40-6	1A	1/2A	1/2A
40-12	1A	1/2A	1/2A
60-4	1A	1/2A	1/2A
60-8	1A	1/2A	1/2A

Notes:

1. R38A and B inserted only on models 40-6 and 60-4.
2. CR18C and D not used on 10-25, and indicated lead is wired to T
3. C21 relocated to dotted position except Models 20-12, 40-6 and 6
4. C60 used only on models 40-12, 60-8, 40-6 and
5. Bias supply CR27, CR28 and C26 not used on 20-12, 40-6, 40-12, in which case referenced dotted connection is used.
6. R39 inserted only on 20-12 and 40-12.
7. Q11 and R45 not used on 40-6, 40-12, 60-4, 60-8 (add connectio
8. CR49 inserted and indicated lead "T" used only on 60-8.
9. C36 and R97 omitted on 20-12, 40-6 and 60-4.
10. C27 and R35 not used in 40-6, 60-4, and 60-8.
11. C53 used only on 20-12, 40-6 and 60-4.
12. C55 and R101 used only on 20-25.
13. CR59 and R102 used only on 60-4 and 60-8.
14. C19 relocated to dotted position on Model 20-25.
15. R105 MAY BE OMITTED IN SOME UNITS, AS DET
16. C57 AND R103 USED ONLY ON MODELS 20

DWG E586245 REV. E



VOLTAGE CHART

MODEL	A (C23)	B (C21)	C (C26)
10-25	14.8	14	11
20-12	28.9	27	Not Used
20-25	26.6	14	11
40-6	51.4	27	Not Used
40-12	52.5	27	Not Used
60-4	74.5	27	Not Used
60-8	74.6	27	Not Used

-4 and 60-8

etween Q14E and J 1-4)

MINED BY TEST LIMITS.
5 AND 60-8.

FIGURE 6-2
SCHEMATIC DIAGRAM
SRL POWER SUPPLIES

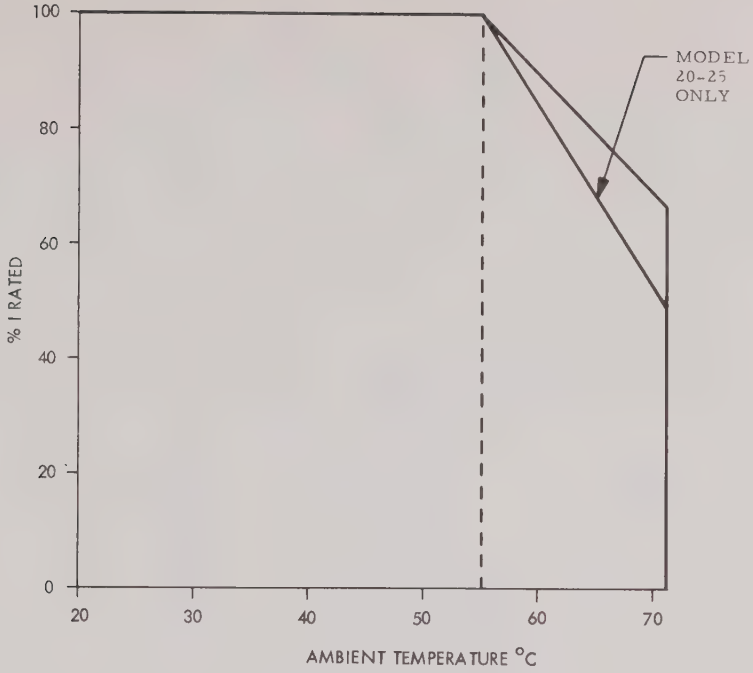


FIGURE 6-4. SRL CURRENT DERATING CHARACTERISTICS

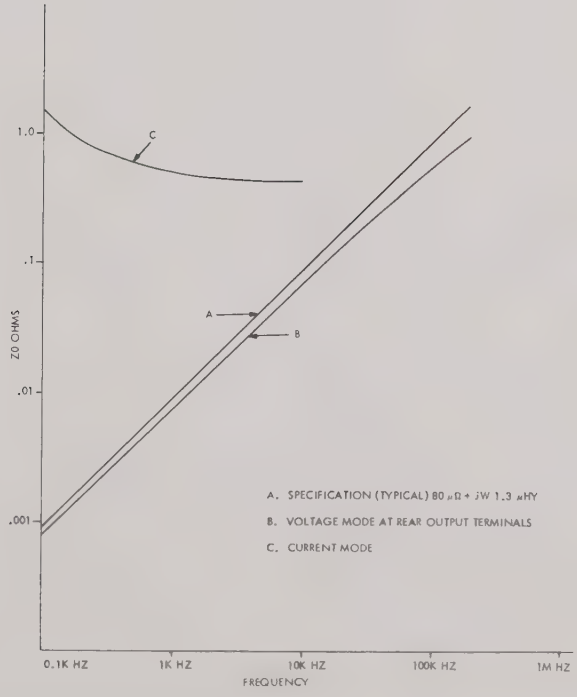


FIGURE 6-5. SRL - TYPICAL OUTPUT IMPEDANCE CURVES

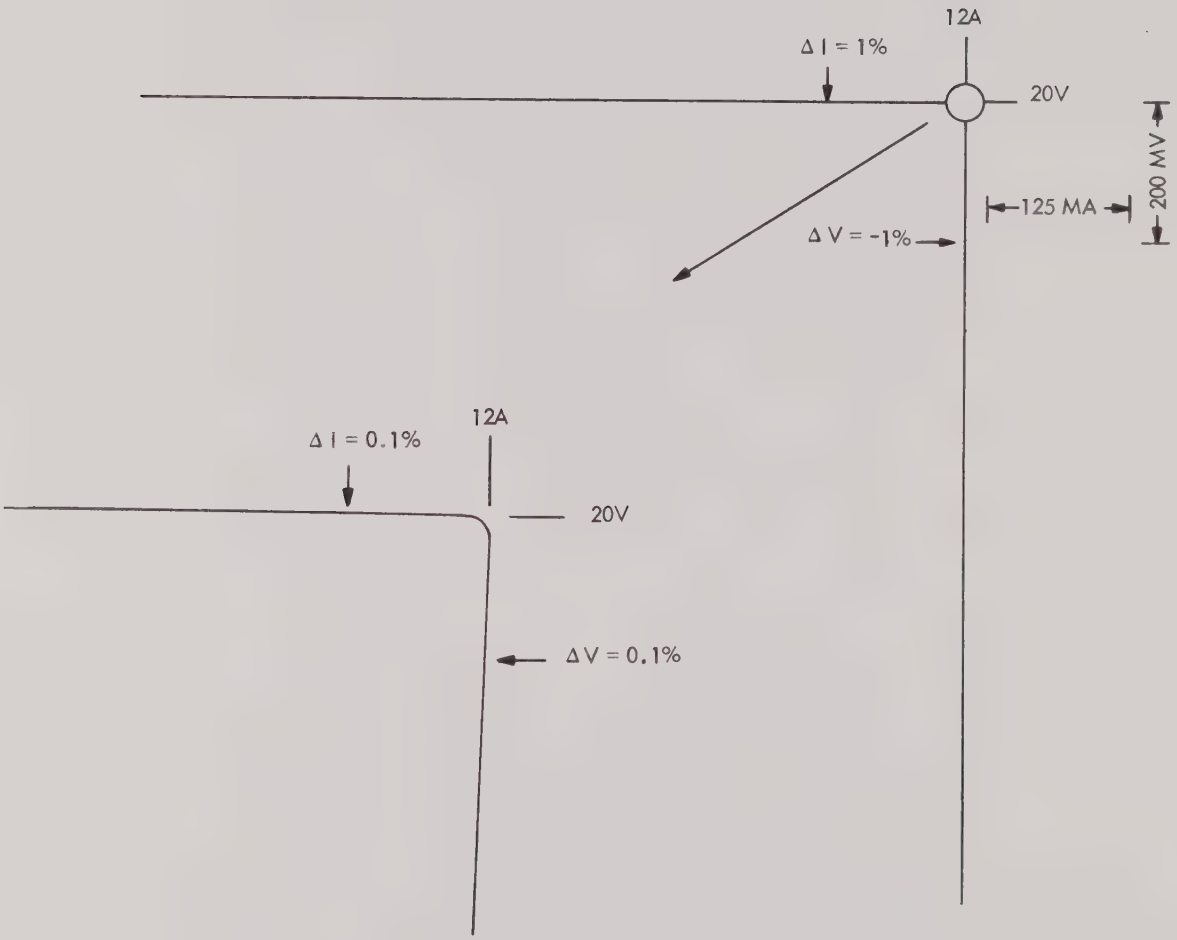


FIGURE 6-6. TYPICAL CROSSOVER CHARACTERISTICS (SRL 20-12)

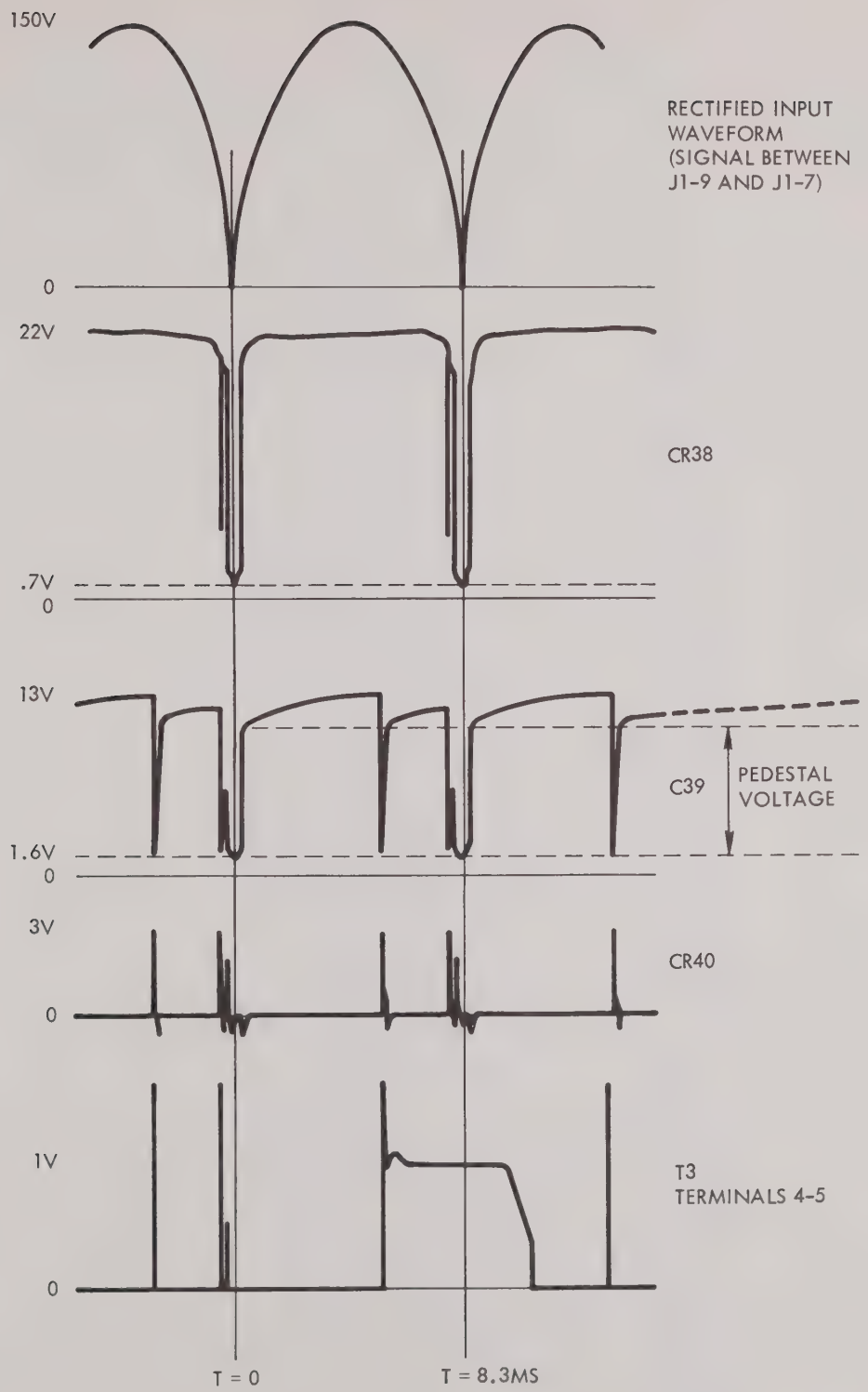


FIGURE 6-7
FIRING SECTION WAVEFORMS

CIRCUIT SYMBOL	SRL Model 10-25	20-12	20-25	40-6	40-12	60-4	60-8	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
								Capacitors (uF unless noted)		
C1								Not Used		
C2	x	x	x	x	x	x	x	0.1, 600V	24-2110-13	CD, PKM
C3								Not Used		
C4	x	x	x	x	x	x	x	0.1, 600V	24-2110-13	CD, PKM
C5	x	x	x	x	x	x	x	2, 330V	24-369	CD, KS
C6	x	x	x	x	x	x	x	1,000, 15V	24-2554-4	SP, 45D
C7	x	x	x	x	x	x	x	1,000, 15V	24-2554-4	SP, 45D
C8	x	x	x	x	x	x	x	0.015, 250V	24-2015-3	SE, MMK
C9	x	x	x	x	x	x	x	0.033, 250V	24-2015-7	SE, MMK
C10	x	x	x	x	x	x	x	20, 12V	24-2276-10	SP, TE1131
C11	x	x	x	x	x	x	x	25, 25V	24-2279-10	SP, TE1208
C12	x	x	x	x	x	x	x	0.1, 250V	24-2015-13	SE, MMK
C13	x	x	x		x			0.01, 250V	24-2015-1	SE, MMK
				x		x	x	.0022, 200V	24-2409-3	AX, V146XR
C14	x	x	x	x	x	x	x	0.068, 250V	24-2015-11	SE, MMK
C15	x	x	x	x	x	x	x	0.068, 250V	24-2015-11	SE, MMK
C16	x	x	x	x	x	x	x	0.01, 250V	24-2015-1	SE, MMK
C17	x	x	x	x	x	x	x	0.1, 250V	587626-65	SE, 105
C18	x	x	x	x	x	x	x	0.1, 250V	587626-65	SE, 105
C19	x	x	x	x	x	x	x	0.33, 200V	24-2409-16	AX, V146XR
C20	x	x	x	x	x	x	x	0.47, 250V	587626-69	SE, 105
C21	x		x					6,800, 20V	24-2459-1	SP, 32D
		x						1,500, 40V	24-2453-1	SP, 34D
				x		x		800, 40V	24-2453-3	SP, 34D
					x		x	1,000, 40V	24-2460-4	SP, 32D
C22	x	x	x	x	x	x	x	25, 25V	24-2279-10	SP, TE1208
C23	4							69,000, 15V (4 req'd)	24-2594-1	CD, FAH
		2						20,000, 30V (2 req'd)	24-2444-6	SP, 32D
			5					21,000, 40V (5 req'd)	24-2582-2	SP, 36D
				x				14,000, 75V	24-1034-4	SP, 36D
					3			8,000, 60V (3 req'd)	24-2596-1	CD, FAH
						x		6,500, 75V	24-2593-1	SP, 32D
							2	6,500, 75V (2 req'd)	24-2593-1	SP, 32D
C24	x							0.047, 250V	24-2015-9	SE, MMK
		x	x					0.01, 250V	24-2015-1	SE, MMK
				x	x	x	x	0.001, 100V	235-7355P266	EMC, DM15
C25	x		x					0.001, 200V	24-2409-1	AX, V146XR
		x		x	x	x	x	0.0033, 200V	24-2409-4	AX, V146XR
C26	x		x					9,600, 15V	24-2454-8	SP, 32D
C27	x	x	x		x			0.01, 250V	24-2015-1	SE, MMK
C28	x	x	x	x	x	x	x	0.05, 600V	24-2010	Arco, CCD503
C29	x		x		x		x	0.05, 600V	24-2010	Arco, CCD503
C30	x							0.01, 250V	24-2015-1	SE, MMK
		x			x			0.0022, 200V	24-2409-3	AX, V146XR
			x					0.015, 200V	24-2015-3	SE, MMK
				x				0.0015, 200V	24-2409-2	AX, V146XR
						x		0.001, 200V	24-2409-1	AX, V146XR
							x	0.01, 200V	24-2409-7	AX, V146XR
C31	x							3,500, 15V	24-2441-5	SP, 34D
		x						1,000, 25V	24-2452-4	SP, 34D
			x					3,500, 20V	24-2455-3	SP, 34D
				x				1,100, 40V	24-2453-4	SP, 34D
					x			1,500, 40V	24-2453-1	SP, 34D
						x		1,000, 75V	24-2557-5	SP, 45D
							x	1,500, 75V	24-2457-4	SP, 39D
C32	x	x	x	x	x	x	x	4, 25V	24-2279-4	SP, TE1208
C33	x	x	x	x	x	x	x	0.05, 600V	24-2010	Arco, CCD503
C34								Not Used		
C35								Not Used		
C36	x		x		x		x	0.33, 250V	587626-68	SE, 105

CIRCUIT SYMBOL	SRL Model 10-25	20-12	20-25	40-6	40-12	60-4	60-8	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
								Capacitors (uF unless noted) - (cont'd)		
C37	x	x	x	x	x	x	x	0.33, 250V	587626-68	SE, 105
C38	x	x	x	x	x	x	x	100, 25V	24-2279-14	SP, TE1208
C39	x	x	x	x	x	x	x	0.1, 250V	24-2015-13	SE, MMK
C40	x	x	x	x	x	x	x	1.8, 250V	24-2015-28	SE, MMK
C41								Not Used		
C42	x	x	x	x	x	x	x	0.1, 250V	587626-65	SE, 105
C43	x	x	x	x	x	x	x	0.001, 200V	24-2409-1	AX, V146XR
C44	x	x	x	x	x	x	x	0.0022, 200V	24-2409-3	AX, V146XR
C45	x	x	x	x	x	x	x	10, 200V	24-2496	SP
C46	x	x	x	x	x	x	x	0.01, 250V	24-2015-1	SE, MMK
C47	x	x	x	x	x	x	x	0.1, 250V	24-2015-13	SE, MMK
C48	x	x	x	x	x	x	x	0.1, 250V	24-2015-13	SE, MMK
C49								Not Used		
C50	x		x		x		x	0.15, 400V	24-2411-14	AX, V146XR
		x		x				0.1, 400V	24-2411-13	AX, V146XR
					x			.047, 400V	24-2411-11	AX, V146XR
C51	x	x	x	x	x	x	x	.047, 250V	24-2015-9	SE, MMK
C52								Not Used		
C53		x		x		x		0.0015, 200V	24-2409-2	AX, V146XR
C54								Not Used		
C55			x					0.68, 200V	24-2409-18	AX, V146XR
C56,58, 59								Not Used		
C57			x				x	4, 150V	24-2288-1	SP, TVA
C60				x	x	x	x	0.01, 200V	24-2409	AX, V146XR
CB1*	x							Circuit Brkr, 10A, 250V	92-377	Airpax, APGX
			x		x		x	Circuit Brkr, 18A, 250V	92-378	Airpax, APGX
								Diodes		
CR1	x	x	x	x	x	x	x	S11	587565-1	SEM
CR2	x	x	x	x	x	x	x	S11	587565-1	SEM
CR3	x	x	x	x	x	x	x	S11	587565-1	SEM
CR4	x	x	x	x	x	x	x	S11	587565-1	SEM
CR5	x	x	x	x	x	x	x	1N825, Zener, 6.2V	588105-3	MA
CR6	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR7	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR8	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR9								Not Used		
CR10	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR11	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR12	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR13	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR14	x	x	x	x	x	x	x	S11	587565-1	SEM
CR15*	x	x	x		x		x	C230CX7	26-178-5	GE
				x		x		C220CX245	26-1158-5	GE
CR16*	x	x	x		x		x	C230CX7	26-178-5	GE
				x		x		C220CX245	26-1158-5	GE
CR17	x	x	x	x	x	x	x	S11	587565-1	SEM
CR18A/B	x							1N1184A	587382-2	WH
A-D		x						1N1184A	587382-2	WH
A/B			x					1N1184A	587382-2	WH
C/D			x					1N1184AR	587382-7	WH
A-D				x		x	x	1N1202A	587393-2	WH
A-D					x			1N1186A	587382-3	WH

*115-V input only. For 210/230-V input, see page 6-18.

CIRCUIT SYMBOL	SRL Model 10-25	20-12	20-25	40-6	40-12	60-4	60-8	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
								Diodes (cont'd)		
CR19A/B	x	x	x	x	x	x	x	S11	587565-1	SEM
CR20,21								Not Used		
CR22		x		x	x	x	x	S11	587565-1	SEM
CR23		x		x	x	x	x	S11	587565-1	SEM
CR24	x	x	x	x	x	x	x	S16	587565-4	SEM
CR25	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR26	x		x					MR1031A	26-1006-2	MA
		x		x	x	x	x	S11	587565-1	SEM
CR27	x		x					S11	587565-1	SEM
CR28	x		x					S11	587565-1	SEM
CR29	x	x	x	x	x	x	x	1N750A, Zener, 4.7V	26-211	MA
CR30	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR31	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR32	x	x	x		x			1N1184A	587382-2	WH
				x		x	x	1N1200A	587393-1	WH
CR33	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR34	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR35	x	x	x	x	x	x	x	S16	587565-4	SEM
CR36	x	x	x	x	x	x	x	S16	587565-4	SEM
CR37	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR38	x	x	x	x	x	x	x	1N4747A, Zener	588102-13	MA
CR39	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR40	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR41	x	x	x	x	x	x	x	1N5226B, Zener, 3.3V	588101-3	MA
CR42	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR43	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR44	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR45	x	x	x	x	x	x	x	C106A21	26-1105	GE
CR46	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR47	x	x	x	x	x	x	x	1N5226B, Zener, 3.3V	588101-3	MA
CR48	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR49							x	1N1200A	587393-1	WH
CR50	x							C230UX7	26-178-1	GE
		x	x					C230FX7	26-178-2	GE
				x	x	x	x	C230AX7	26-178-3	GE
CR51	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR52	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR53	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR54	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR55	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR56	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR57	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR58	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR59					x	x		1N5282	26-1017	FS
CR60	x	x	x	x	x	x	x	1N5282	26-1017	FS
CR61,62								Not Used		
CR63	x	x	x	x	x	x	x	1N5282	26-1017	FS
DS1	x	x	x	x	x	x	x	Indicator Light	43-357	IND
DS2	x	x	x	x	x	x	x	Indicator Light	43-358	GI
								Fuses		
F1*		x	x	x				10A, 250V	42-1809	BUS, ABC
F2*	x		x					1.5A, 250V	42-407	BUS, AGC
		x		x	x	x	x	1.0A, 250V	226-7176P39	BUS, AGC

*115-V input only. For 210/230-V input, see page 6-18.

CIRCUIT SYMBOL	SRL Model 10-25	20-12	20-25	40-6	40-12	60-4	60-8	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
L1	x	x	x	x	x	x		RFI Choke	127-1844	SR
		x		x		x		RFI Choke	127-1849	SR
M1	x							Voltmeter, 0-12V	94-579-1	AM, AR-2
		x	x					Voltmeter, 0-25V	94-579-2	AM, AR-2
			x	x				Voltmeter, 0-50V	94-579-3	AM, AR-2
					x	x		Voltmeter, 0-80V	94-579-4	AM, AR-2
M2	x		x					Ammeter, 0-30A	94-462-6	AM, AR-2
		x		x				Ammeter, 0-15A	94-462-4	AM, AR-2
			x					Ammeter, 0-8A	94-462-2	AM, AR-2
					x			Ammeter, 0-5A	94-462-1	AM, AR-2
						x		Ammeter, 0-10A	94-462-3	AM, AR-2
								Transistors		
Q1	x	x	x	x	x	x	x	RT9338	18-146	SR
Q2	x	x	x	x	x	x	x	CA3046	18-605	RCA
Q3	x	x	x	x	x	x	x	CA3046	18-605	RCA
Q4	x	x	x	x	x	x	x	2N3638	18-143	FS
Q5	x	x	x	x	x	x	x	Dual SA1448	18-176	SR
Q6	x	x	x	x	x	x	x	2N2909A	386-7249P58	RCA
Q7	x	x	x	x	x	x	x	2N3638	18-143	FS
Q8	x	x	x	x	x	x	x	2N3638	18-143	FS
Q9	x	x	x					2N697	18-115	GE
				x	x			2N697 (Select)	18-161-3	SR
						x	x	40321	18-165	RCA
Q10	x	x	x	x	x	x	x	CA3053	18-606	RCA
Q11	x	x						40312	18-142	RCA
Q12	x	x	x					2N3055	18-151	RCA
				x	x			40312	18-177-1	RCA
						x	x	40313	18-164	RCA
Q13A-D	3							2N3771	18-202	RCA
		2	4					2N3055	18-151	RCA
				2	4			2N3055 (Select)	18-178-1	RCA
						2	4	2N3442	18-163	RCA
Q14	x	x	x					2N697	18-115	GE
				x	x			2N697 (Select)	18-161-4	SR
						x	x	40321	18-165	RCA
Q15	x	x	x	x	x	x	x	2N3641	18-144	FS
Q16	x	x	x	x	x	x	x	2N1671A	18-097	GE
Q17	x	x	x	x	x	x	x	2N3641	18-144	FS
Q18	x	x	x	x	x	x	x	2N3638	18-143	FS
Q19	x	x	x	x	x	x	x	2N3638	18-143	FS
Q20	x	x	x	x	x	x	x	2N3641	18-144	FS
Q21	x	x	x	x	x	x	x	2N5415	18-216	RCA
Q22	x	x	x	x	x	x	x	2N3638	18-143	FS
Q23	x							2N3638	18-143	FS
		x	x	x	x	x	x	62490	587062-1	RCA
Q24	x							2N3638	18-143	FS
		x	x	x	x	x	x	62490	587062-1	RCA
Q25	x	x	x	x	x	x	x	2N5307	18-214	GE

CIRCUIT SYMBOL	SRL Model 10-25	20-12	20-25	40-6	40-12	60-4	60-8	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
								Resistors (ohms 1/2W, ±10% unless noted)		
R1	x	x	x	x	x	x	x	220	280-1145P50	AB, EB
R2	x	x	x	x	x	x	x	390, 1W	280-1180P59	AB, GB
R3	x	x	x	x	x	x	x	10	280-1145P2	AB, EB
R4	x	x	x	x	x	x	x	680	280-1145P68	AB, EB
R5	x	x	x	x	x	x	x	357, 1/8W,1%	28-1285	IRC, CEA-TO
R6	x	x	x	x	x	x	x	1K	280-1145P74	AB, EB
R7	x	x	x	x	x	x	x	1K	280-1145P74	AB, EB
R8	x	x	x	x	x	x	x	1.2K	280-1145P77	AB, EB
R9	x	x	x	x	x	x	x	2K, 2W Variable	29-519	CL, 43
R10	x	x	x	x	x	x	x	47K	280-1145P134	AB, EB
R11	x	x	x	x	x	x	x	1.5K	280-1145P80	AB, EB
R12	x	x	x	x	x	x	x	2.2K	280-1145P86	AB, EB
R13	x	x	x	x	x	x	x	820	280-1145P71	AB, EB
R14	x	x	x	x	x	x	x	3.3K, 5%	280-1145P91	AB, EB
R15	x	x	x	x	x	x	x	50, 2W, 20% Variable	29-467	IRC, 110
R16	x	x	x	x	x	x	x	47	280-1145P26	AB, EB
R17	x		x					4.32K, 1/8W, 1%	586055-190	ELA, MF4
		x		x	x	x	x	2.15K, 1/8W, 1%	28-1415	IRC, CEA-T2
R18A	x	x	x	x	x	x	x	1.2K, 2W Variable	29-596	CL, 43
R18B	x	x	x	x	x	x	x	10, 2W Variable	29-595	CL, 43
R19	x	x	x	x	x	x	x	330	280-1145P56	AB, EB
R20	x	x	x	x	x	x	x	390	280-1145P59	AB, EB
R21	x	x	x	x	x	x	x	1.78K, 1%	28-1373	IRC, CEC-T2
R22	x	x	x	x	x	x	x	220	280-1145P50	AB, EB
R23	x	x	x	x	x	x	x	2.2K	280-1145P86	AB, EB
R24	x	x	x	x	x	x	x	2.2K	280-1145P86	AB, EB
R25	x	x	x	x	x	x	x	2.05K, 1/8W, 1%	586055-89	ELA, MF4
R26	x	x	x	x	x	x	x	220	280-1145P50	AB, EB
R27	x	x	x	x	x	x	x	3.9K	280-1145P95	AB, EB
R28	x	x	x	x	x	x	x	330, 1W	280-1180P56	AB, GB
R29	x							604K, 1%	28-1267	IRC, CEC-TO
		x			x			316K, 1%	28-1397	IRC, CEC-TO
			x					1.21M, 1%	28-1358	IRC, CEC-TO
				x				332K, 1%	28-1357	IRC, CEC-TO
					x		x	634K, 1%	28-1398	IRC, CEC-TO
R30	x	x	x	x	x	x	x	1	27-983	IRC, BWH
R31	x	x	x	x	x	x	x	2.7K	280-1145P89	AB, EB
R32	x	x	x	x	x	x	x	2.7K	280-1145P89	AB, EB
R33	x	x	x	x	x	x	x	6.49, 1/8W, 1%	586055-113	ELA, MF4
R34	x	x	x	x	x	x	x	2.2K	280-1145P86	AB, EB
R35	x	x	x		x			22K	280-1145P122	AB, EB
R36	x	x	x	x	x	x	x	5.6K, 5%	280-1145P100	AB, EB
R37	x	x	x	x	x	x	x	220	280-1145P50	AB, EB
R38A/B				x		x		1, 20W	27-655	WL, 25/20
R39		x						0.15, 30W	27-1535	WL, Ribflex
					x			0.1, 25W	27-775	WL, Ribflex
R40A-D	3							0.1, 12.5W	27-590-1	WL, 12.5X
		2	4					0.18, 12.5W	27-590-7	WL, 12.5X
				2				0.27, 5W	27-463	IRC, PW
					3			0.18, 5W, 5%	27-496-7	IRC, PW
						2	3	0.39, 5W, 5%	27-496-6	IRC, PW
R41	x		x					0.02	190-4125-1	SR
		x						0.08	190-4143	SR
				x				0.15	190-4145	SR
					x			0.08	190-4125-2	SR
						x		0.25	190-4142	SR
							x	1.25	190-4125-3	SR
R42	x							15, 25W	27-744	WL, 30/25
		x						50, 25W	27-708	WL, 30/25

CIRCUIT SYMBOL	SRL MODEL 10-25	20-12	20-25	40-6	40-12	60-4	60-8	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
								Resistors (ohms 1/2W, ±10% unless noted) - (cont'd)		
R42		x						25, 50W	27-809	WL, 30/50
			x					150, 25W	27-767	WL, 30/25
				x				75, 50W	27-842	CL, VN50NX
					x			400, 25W	27-717	CL, VN25LX
						x		200, 50W	27-843	CL, VN50NX
R43								Not Used		
R44	x	x	x	x	x	x	x	2.2K	280-1145P86	AB, EB
R45	x		x					1.2K	280-1145P77	AB, EB
		x						2.2K	280-1145P86	AB, EB
R46	x		x					1.2K	280-1145P77	AB, EB
		x		x	x	x	x	2.2K	280-1180P86	AB, GB
R47	x							270, 1W	280-1180P53	AB, GB
		x			x			470, 2W	280-1147P62	AB, HB
			x					220, 1W	280-1180P50	AB, GB
				x				680, 2W	280-1147P68	AB, HB
					x			680, 1W	280-1180P68	AB, GB
						X		390, 2W	280-1147P59	AB, HB
R48	x							5, 20W	27-656	CL, VN25KX
		x			x			25, 20W	27-610	WL, 25/20
			x					4, 25W	27-747	CL, 25LX-4
				x				50, 10W	27-599-3	CL, C10GL
					x			75, 5W	27-452	IRC, PW5
						X		35, 10W	27-563	WL, 10F35
R49	x							18K	280-1145P119	AB,EB
		x	x					33K	280-1145P128	AB,EB
				x	x	x	x	47K	280-1145P134	AB,EB
R50	x	x	x	x	x	x	x	2.2K	280-1145P86	AB,EB
R51	x	x	x	x	x	x	x	12K	280-1145P113	AB,EB
R52	x		x					10K	280-1145P110	AB,EB
		x		x	x	x	x	4.7K	280-1145P98	AB,EB
R53A	x							2K, 2W, +20, -0%Var.	29-587	CL,43
		x	x					4K, 2W, +20, -0%Var.	29-588	CL,43
				x	x			8K, 2W, +20, -0%Var.	29-589	CL,43
						x	x	12K, 2W, +20, -0% Var.	29-590	CL,43
R53B	x							20, 2W, Variable	29-591	CL,43
		x	x					40, 2W, Variable	29-592	CL,43
				x	x			80, 2W, Variable	29-593	CL,43
						x	x	120, 2W, Variable	29-594	CL,43
R54	x	x	x	x	x	x	x	47	280-1145P26	AB,EB
R55	x		x					0.055	190-4126	SR
		x		x		x		0.4	190-4144	SR
					x			0.44	190-4127	SR
							x	0.24	190-4164	SR
R56								Not used		
R57	x	x	x	x	x	x	x	3K, 7W	27-471-9	WL,7XM
R58	x	x	x	x	x	x	x	390	280-1145P59	AB,EB
R59	x	x	x	x	x	x	x	150K	280-1145P152	AB,EB
R60	x	x	x	x	x	x	x	3.9K	280-1145P95	AB,EB
R61	x	x	x	x	x	x	x	3.3K, 5%	280-1145P91	AB,EB
R62	x							330	280-1145P56	AB,EB
		x	x					680	280-1145P68	AB,EB
				x	x			820	280-1145P71	AB,EB
						x	x	IK	280-1145P74	AB,EB
R63	x		x					IK, 2W, Variable	29-503	CTS, 110
		x		x	x	x	x	400, 2W, Variable	29-547	CTS, 110
R64	x	x	x	x	x	x	x	6, 8K	280-1145P104	AB,EB
R65	x							4, 7K	280-1145P98	AB,EB
		x	x					12K	280-1145P113	AB,EB
				x	x			22K	280-1145P122	AB,EB

CIRCUIT SYMBOL	SRL MODEL 10-25	20-12	20-25	40-6	40-12	60-4	60-8	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
R65 (cont')								Resistors (ohms 1/2W, ±10% unless noted) - (cont'd)		
					x	x		33K	280-1145P128	AB,EB
R66	x							5.6K, 5%	280-1145P100	AB,EB
		x	x					10K	280-1145P110	AB,EB
				x	x			18K	280-1145P119	AB,EB
					x	x		27K	280-1145P125	AB,EB
R67								Not used		
R68	x	x	x	x	x	x	x	3,3K, 5%	280-1145P91	AB,EB
R69	x	x	x	x	x	x	x	220	280-1145P50	AB,EB
R70	x	x	x	x	x	x	x	10K	280-1145P110	AB,EB
R71	x	x	x	x	x	x	x	30K, 2W	585109-56	CG,C42S
R72	x	x	x	x	x	x	x	820K	280-1145P179	AB,EB
R73	x	x	x	x	x	x	x	237, 1/8W, 1%	28-1419	IRC, CEA-TO
R74	x	x	x	x	x	x	x	4.7K	280-1145P98	AB,EB
R75	x	x	x	x	x	x	x	27K, 2W	585109-55	CG, C42S
R76	x	x	x	x	x	x	x	120K	280-1145P149	AB,EB
R77	x							12.1K, 1%	28-1408	IRC, CEC-TO
		x	x					24.9K, 1%	28-1261	IRC,CEC-TO
				x	x			49.9K, 1%	28-1409	IRC, CEC-TO
						x	x	80.6K, 1%	28-1351	IRC, CEC-TO
R78	x	x	x	x	x	x	x	5K, 2W, Variable	29-426	CTS, 110
R79	x	x	x	x	x	x	x	2.7K	280-1145P89	AB,EB
R80	x	x	x	x	x	x	x	1.5K	280-1145P80	AB,EB
R81	x	x	x	x	x	x	x	470	280-1145P62	AB,EB
R82	x	x	x	x	x	x	x	4.7K	280-1145P98	AB,EB
R83	x	x	x	x	x	x	x	1K	280-1145P74	AB,EB
R84	x	x	x	x	x	x	x	470	280-1145P62	AB,EB
R85	x							3K, 2W, Variable	29-597	CL, 43
		x	x					4K, 2W, Variable	29-598	CL, 43
				x	x			8K, 2W, Variable	29-599	CL, 43
						x	x	12K, 2W, Variable	29-600	CL, 43
R86	x	x	x	x	x	x	x	1K	280-1145P86	AB, EB
R87	x	x	x	x	x	x	x	1 meg, 1/4W, 1%	28-1418	IRC, CEA-TO
R88	x	x	x	x	x	x	x	3.3 meg	280-1145P200	AB, EB
R89	x							27K	280-1145P125	AB, EB
		x	x					22K	280-1145P122	AB, EB
				x	x			18K	280-1145P119	AB, EB
						x	x	15K	280-1145P116	AB, EB
R90	x	x	x	x	x	x	x	47	280-1145P26	AB, EB
R91	x		x		x		x	0.24, 2W	28-1252	IRC, BWH
		x		x		x		1, 2W	28-1253	IRC, BWH
R92	x							150	280-1145P44	AB, EB
		x	x	x	x	x	x	100	280-1145P38	AB, EB
R93	x	x	x	x	x	x	x	330	280-1145P56	AB, EB
R94	x		x		x		x	330	280-1145P56	AB, EB
R95								Not used		
R96	x	x	x	x	x	x	x	10K, 1/4W, 1%	28-1325	IRC, CEA-TO
R97	x		x		x		x	10	280-1145P2	AB, EB
R98	x	x	x	x	x	x	x	10	280-1145P2	AB, EB
R99	x	x	x	x	x	x	x	470K	280-1145P170	AB, EB
R100								Not used		
R101			x					1	27-1157	AB, EB
R102						x	x	12K	280-1145P113	AB, EB
R103			x				x	1.8K	280-1145P83	AB, EB
R104								Not used		
R105	x		x			x	x	11K, 1/8W, 1%	586250-124	ELA, MF4
		x			x			7.87K, 1/8W, 1%	586250-117	ELA, MF4
				x				5.62K, 1/8W, 1%	586250-110	ELA, MF4

CIRCUIT SYMBOL	SRL MODEL 10-25	20-12	20-25	40-6	40-12	60-4	60-8	DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
								SWITCHES		
S1		x		x		x		Power	45-169	Alcoswitch
S2	x	x	x	x	x	x	x	Voltage/OVP Set Selector	45-168	Cutler-Hammer
								TRANSFORMERS		
T1	x							Rect. Input	126-3140	SR
		x						Rect. Input	126-3124	SR
			x					Rect. Input	126-3139	SR
				x				Rect. Input	126-3125	SR
					x			Rect. Input	126-3138-1	SR
						x		Rect. Input	126-3126	SR
							x	Rect. Input	126-3138-2	SR
T2	x		x					Control	126-3141	SR
		x		x		x		Control	126-3121	SR
					x		x	Control	126-3142	SR
T3	x	x	x	x	x	x	x	Pulse	126-3123	SR
U1	x	x	x	x	x	x	x	IC, LM741CH	585322-1	NS
								SRL M1 (210V) and M2 (230V) (Substitute the following components)		
CB1	x							Circuit Brkr: 6A, 250V	92-379	AIRPAX
			x		x		x	10A, 250V	92-380	AIRPAX
CR15/16	x	x		x		x		Control Rect;	26-1158-7	GE, EX245
			x		x		x		26-178-7	GE, EX245
F1		x		x		x		Fuse; 5A, 250V	226-7176P57	BUS, MTH
F2	x		x					Fuse; 1A, 250V	226-7176P30	BUS, AGC
		x		x	x	x	x	1/2A, 250V	226-7176P36	BUS, AGC
	x							Front Panel (special)	73-3340-1	SR
			x						73-3340-2	SR
					x				73-3340-3	SR
							x		73-3340-4	SR

SERVICE NOTES

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